

238800-2-T (Vol. I)

GODDARD
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VOL. 1

64274 p. 80

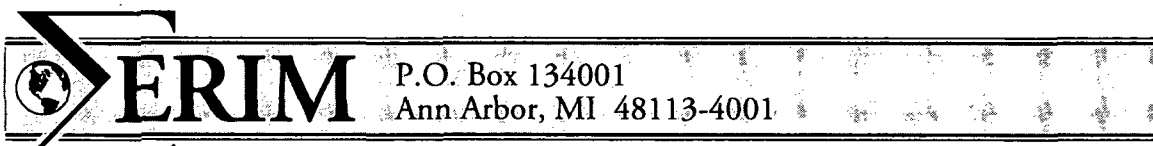
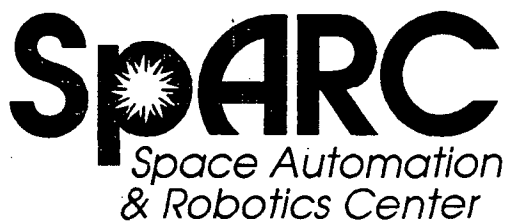
RoMPS CONCEPT REVIEW AUTOMATIC CONTROL OF SPACE ROBOT

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OCTOBER 1991

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NASA Goddard Space Flight Center
Space Technology Division
Greenbelt, MD 20771

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(NASA-CR-189796) RoMPS CONCEPT REVIEW
AUTOMATIC CONTROL OF SPACE ROBOT, VOLUME 2
(ERIM) 80 p CSDL 09B

N92-18300

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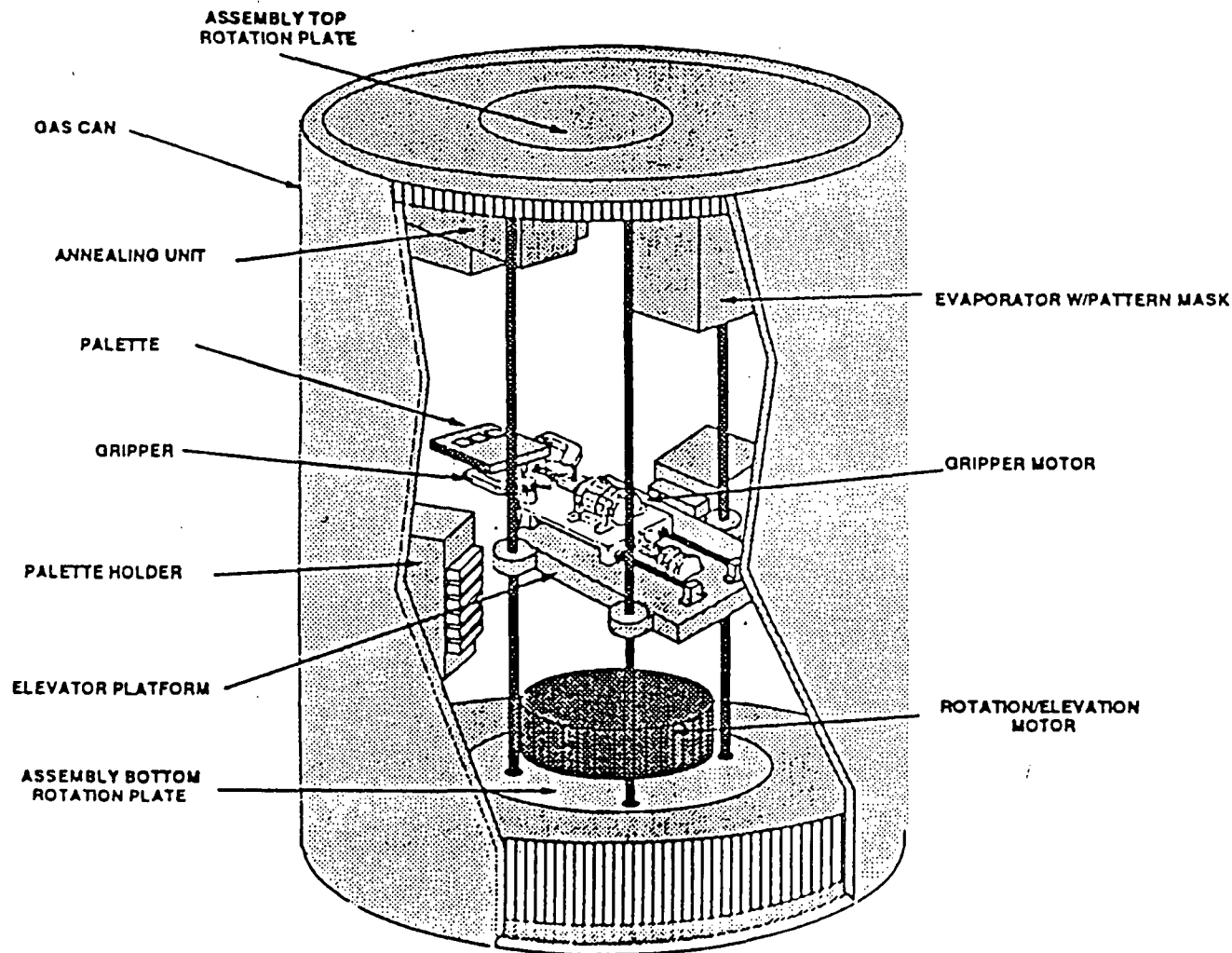
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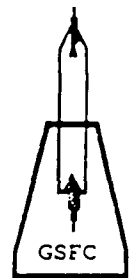
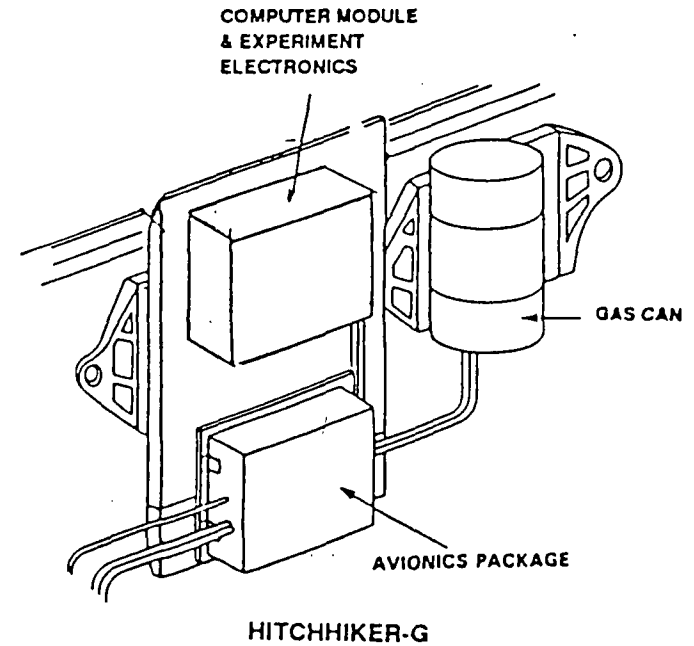
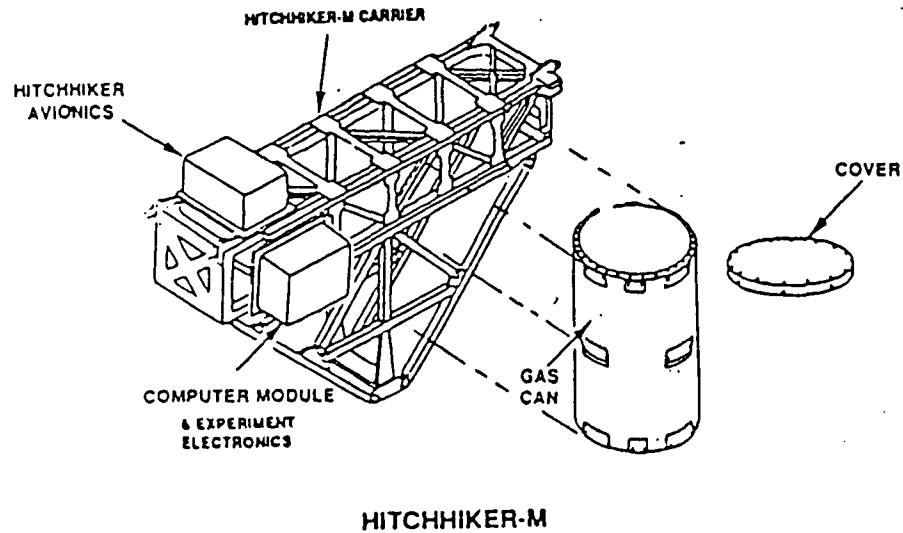
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System Concept

GAS CAN CONCEPT LAYOUT

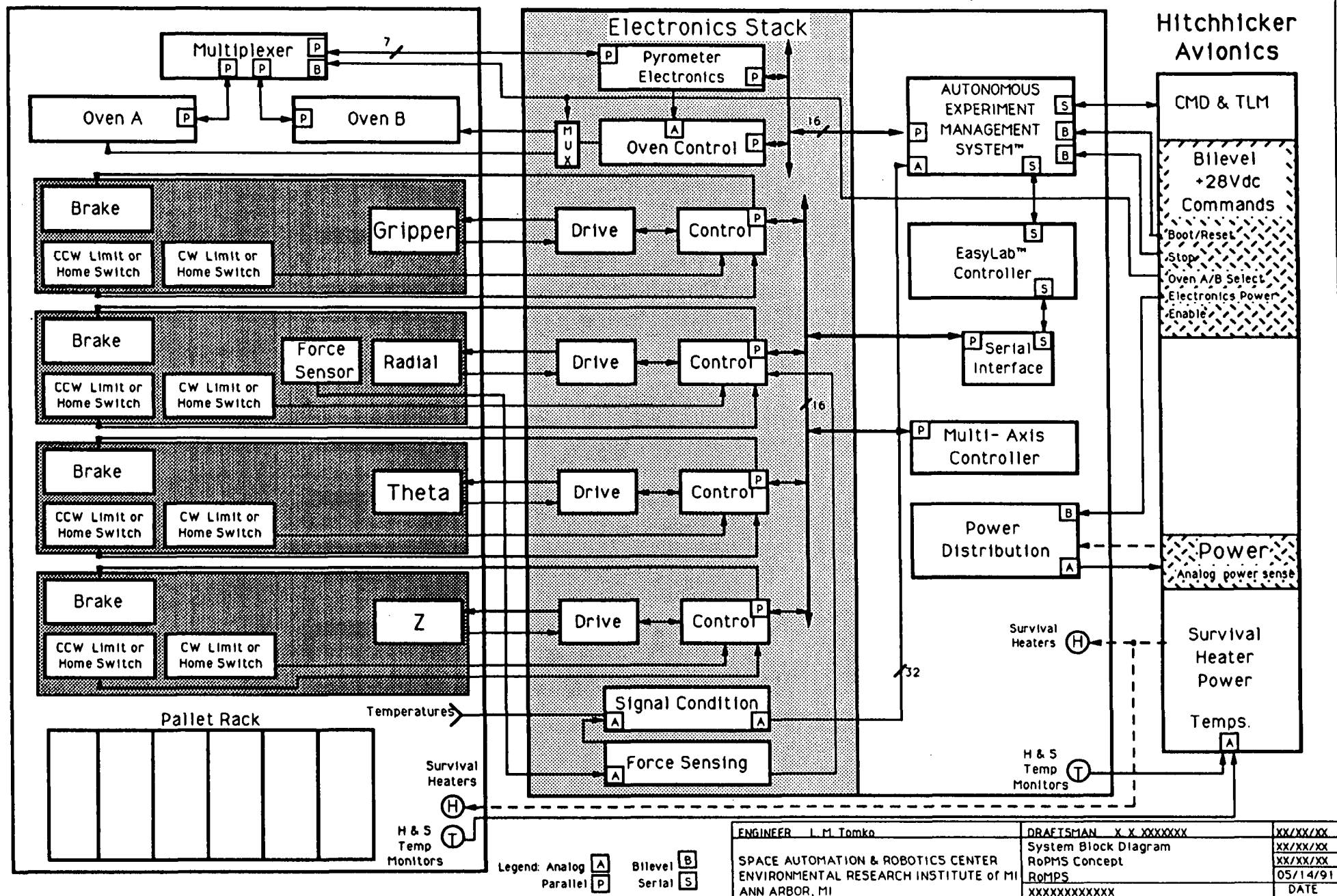


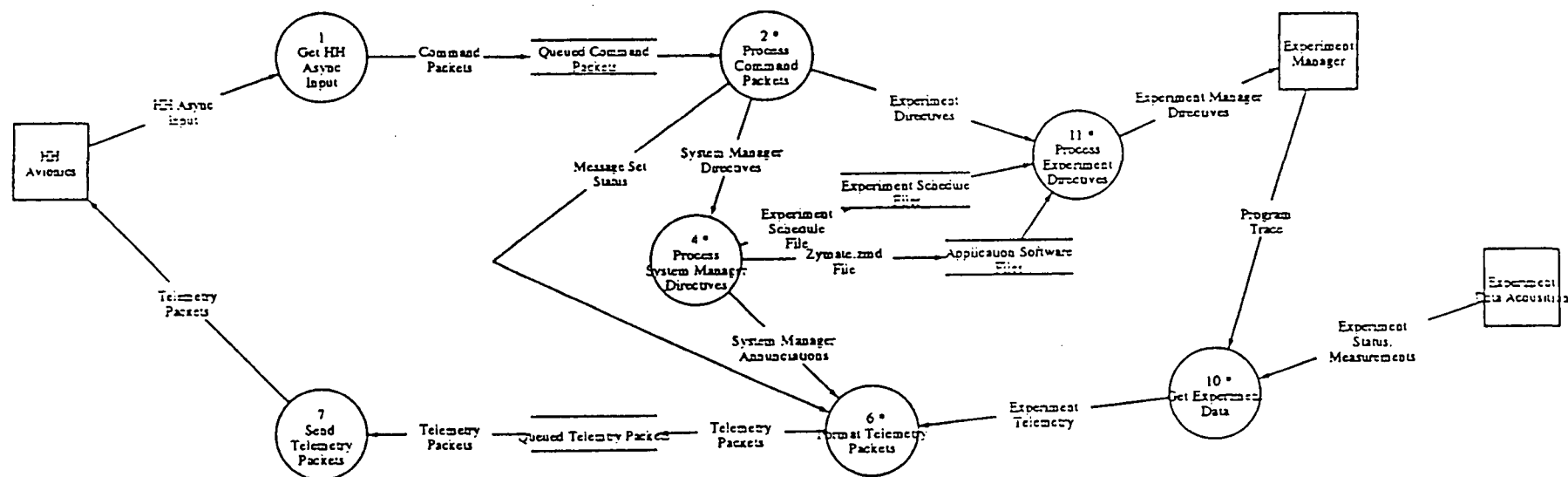
CARRIER OPTIONS



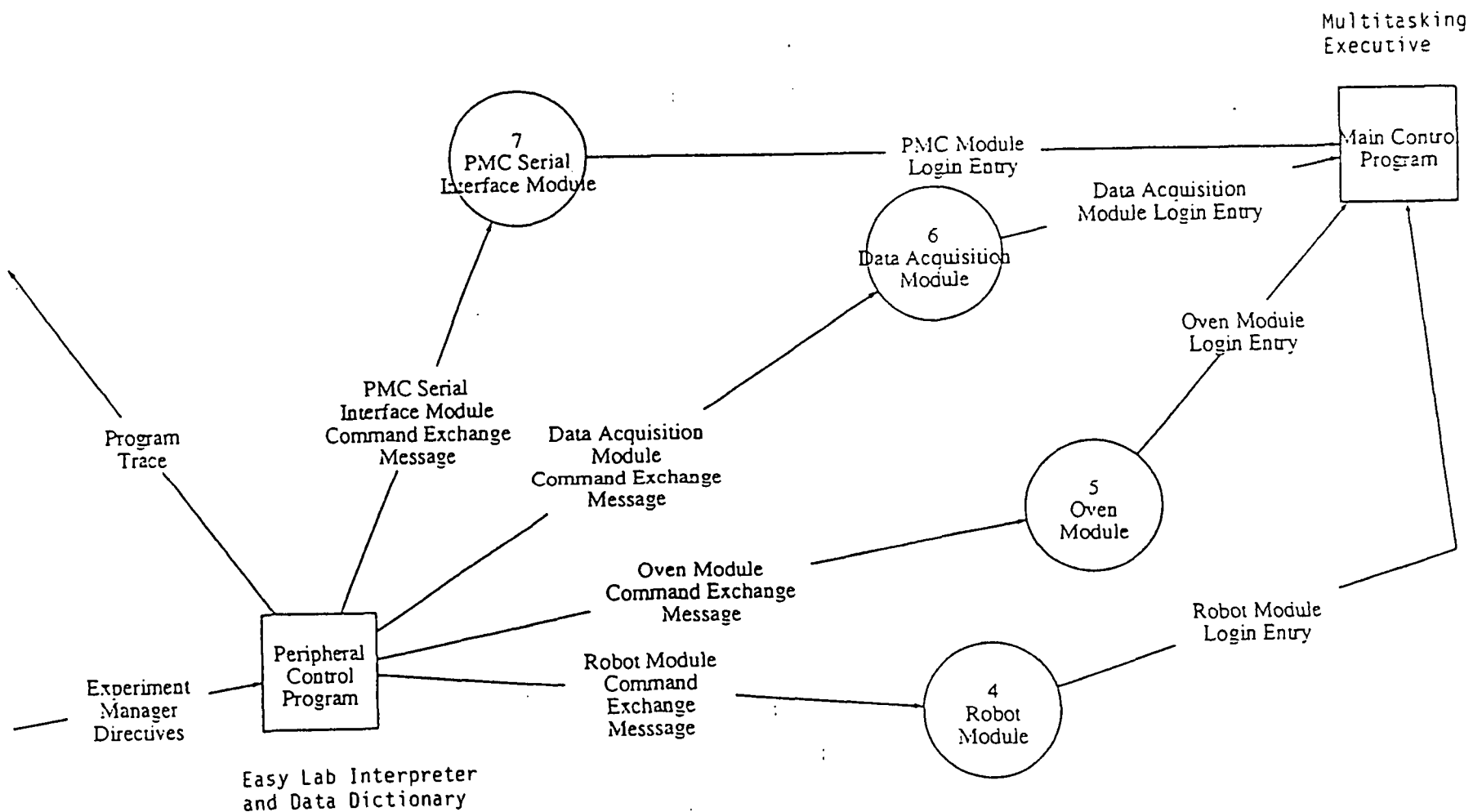
GAS Canister

Support Electronics Assembly





ZYMATE CONTROLLER



EXPERIMENT-SCHEDULER

ACTIVE_SCHEDULE:SCENARIO_A

MULTI-CHANNEL
SERIAL LINE

SYSTEM DICTIONARY-RAM MEMORY

PROCESS_METHOD_B

PROCESS_METHOD_A

GET_FROM_ANNEALER.A

PUT_INTO_ANNEALER.A

GET_FROM_ANNEALER.A

MOVE.SAFE.IN
MOVE.ANNEALER.ORIGIN.A
OPEN.HAND
:
:

ZYOS
INTERPRETER

COMMAND VARIABLES

ANNEALER.TIME
:
:

LEARNED APPLICATION GOEMETERY

SAMPLE.RACK.1	ABSOLUTE CYLINDRICAL COORDINATES	RACK INDEX
:	:	:
REL.IN	RELATIVE COORDINATES	:
:	:	:

MODULES-RAM MEMORY

ROBOT MODULE

```
main (word robot)
{
  ...
}
```

ANNEALER MODULE

```
main (word ANNEALER-ID)
{
  ...
  switch(command-Id)
  {
    case(ANNEALER.A.ON)
    ...
    case(ANNEALER.A.OFF)
    ...
    case(ANNEALER.A.TIMED)
    ...
  }
}
```

SYSTEM ROM

PROCESS METHOD A

ROBOT MODULE

ANNEALER MODULE

SCENERIO-B

SCENARIO-A

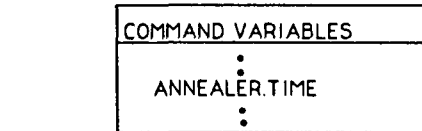
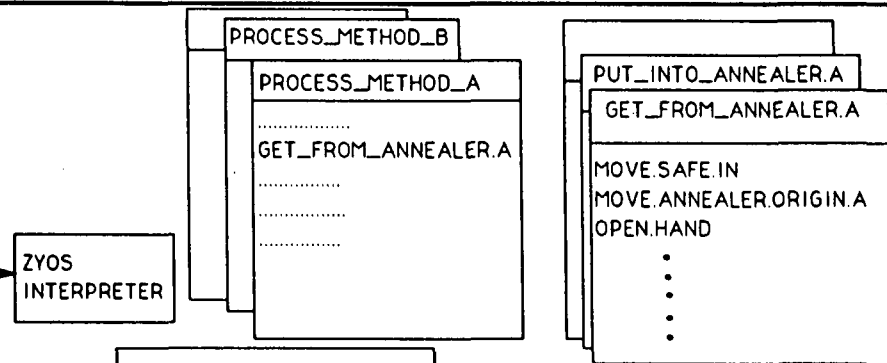
10-OCT-92:09:00	EXPERIMENT_SETUP			
10-OCT-92:10:15	PROCESS_METHOD_A	ANNEALER.TIME(1) 10	...	END.SAMPLE 5
10-OCT-92:11:15	PROCESS_METHOD_B	ANNEALER.TIME(1) 30		END.SAMPLE 10
.
.
.
12-OCT-92:23:00	PROCESS_METHOD_B	ANNEALER.TIME(1) 50	...	END.SAMPLE 50
12-OCT-92:23:45	EXPERIMENT.SHUTDOWN			

EXPERIMENT-SCHEDULER

ACTIVE_SCHEDULE:SCENARIO_A

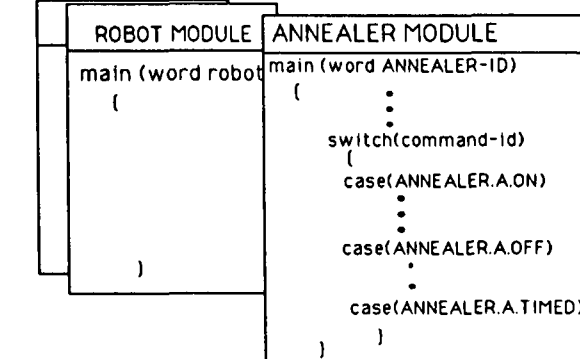
```
<CR>
PROCESS_METHOD_A
<CR>
ANNEALER.TIME (1)=10
<CR>
```

SYSTEM DICTIONARY-RAM MEMORY

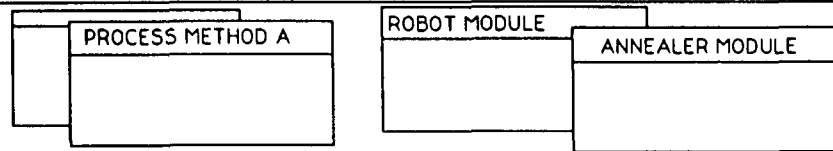


LEARNED APPLICATION GOEMETERY		
SAMPLE.RACK.1	ABSOLUTE CYLINDRICAL COORDINATES	RACK INDEX
:	:	:
REL.IN :	RELATIVE COORDINATES	:
:	:	:

MODULES-RAM MEMORY



SYSTEM ROM

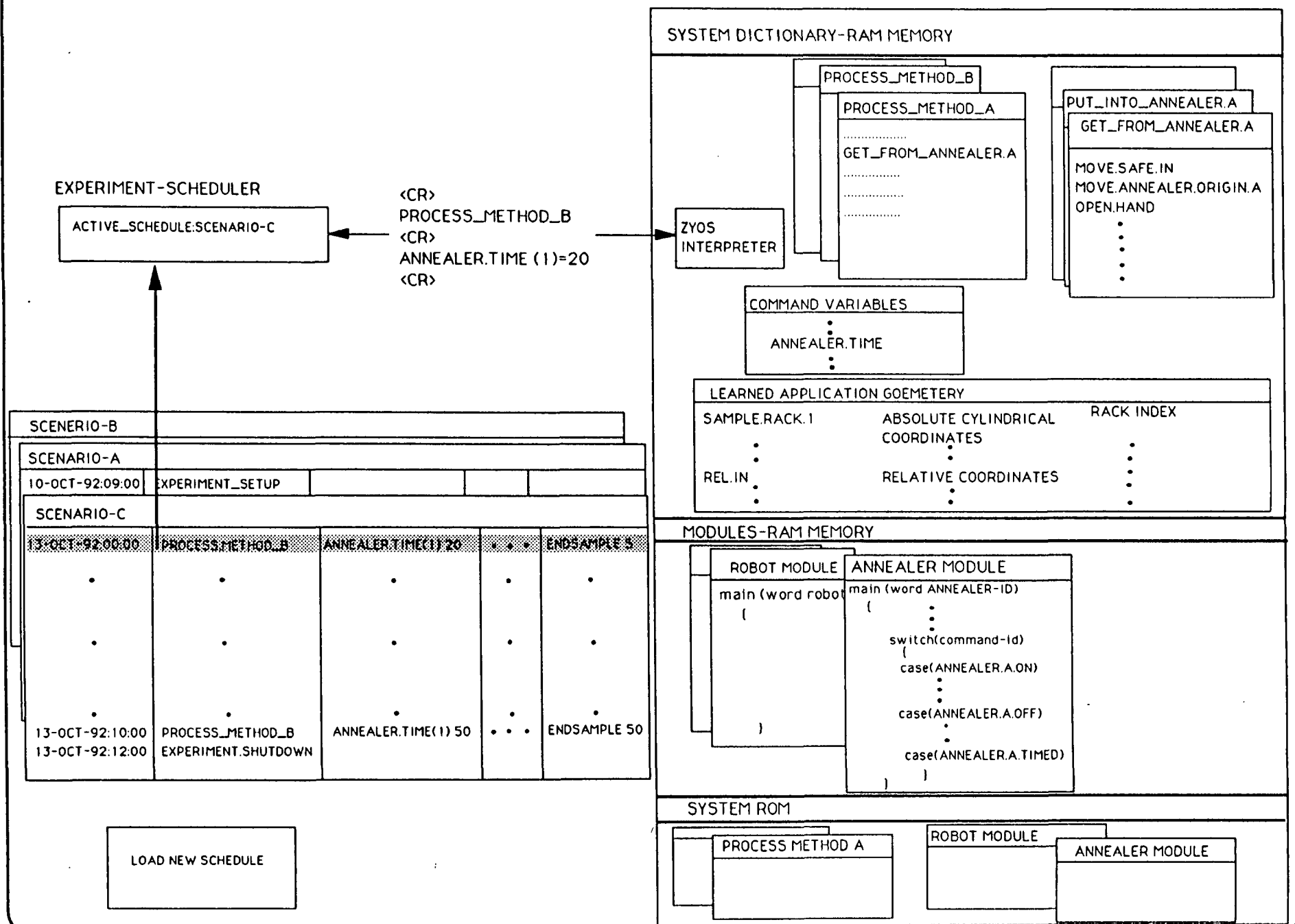


SCENERIO-B

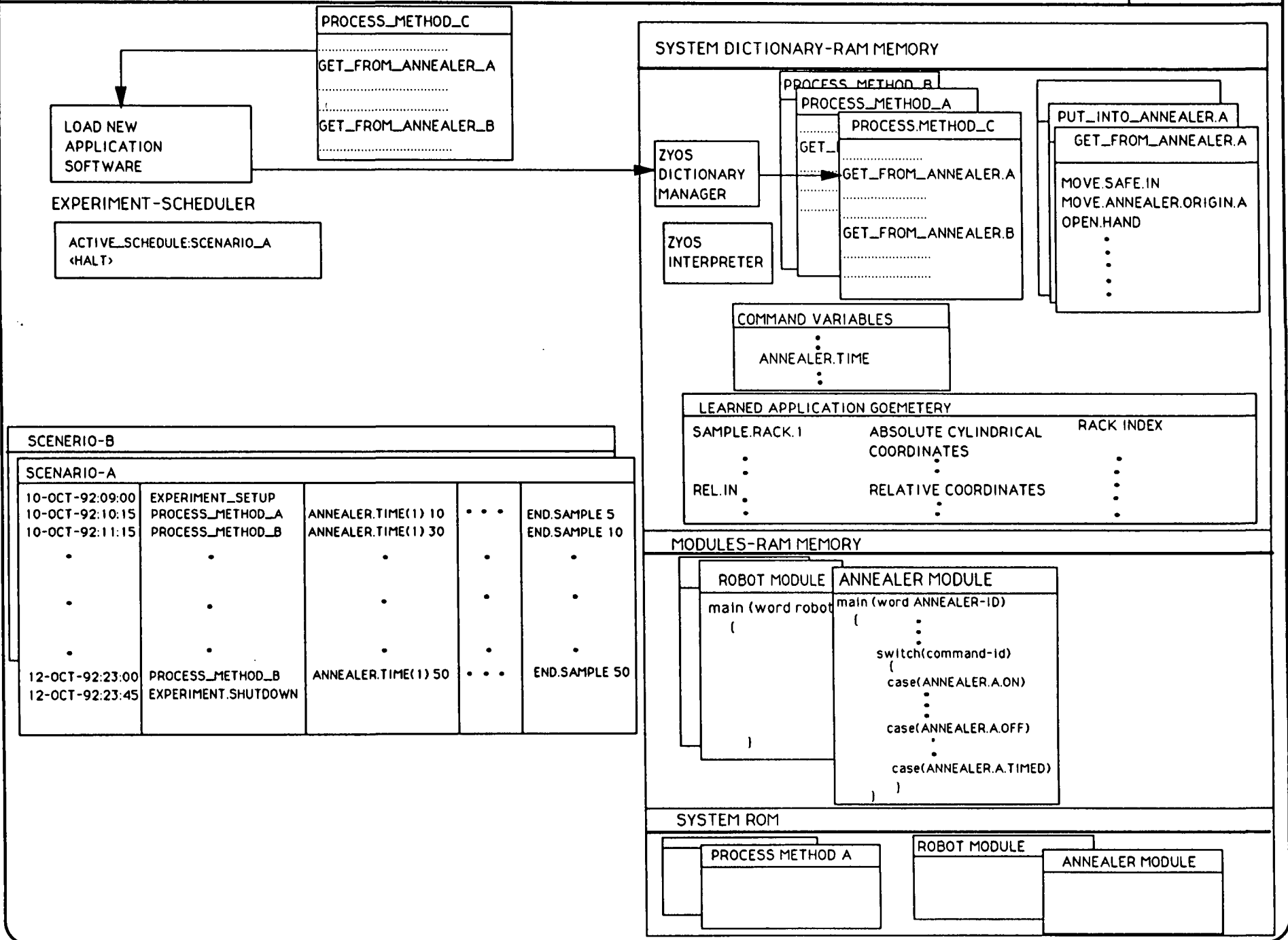
SCENARIO-A

10-OCT-92:09:00	EXPERIMENT_SETUP			
10-OCT-92:10:15	PROCESS_METHOD_A	ANNEALER.TIME(1) 10	• • •	END SAMPLE 5
10-OCT-92:11:15	PROCESS_METHOD_B	ANNEALER.TIME(1) 30		END SAMPLE 10
.
.
.
12-OCT-92:23:00	PROCESS_METHOD_B	ANNEALER.TIME(1) 50	• • •	END SAMPLE 50
12-OCT-92:23:45	EXPERIMENT.SHUTDOWN			

SHUTTLE PROBLEM CAUSE POSTPONEMENT OF OCT-12 EXPERIMENT

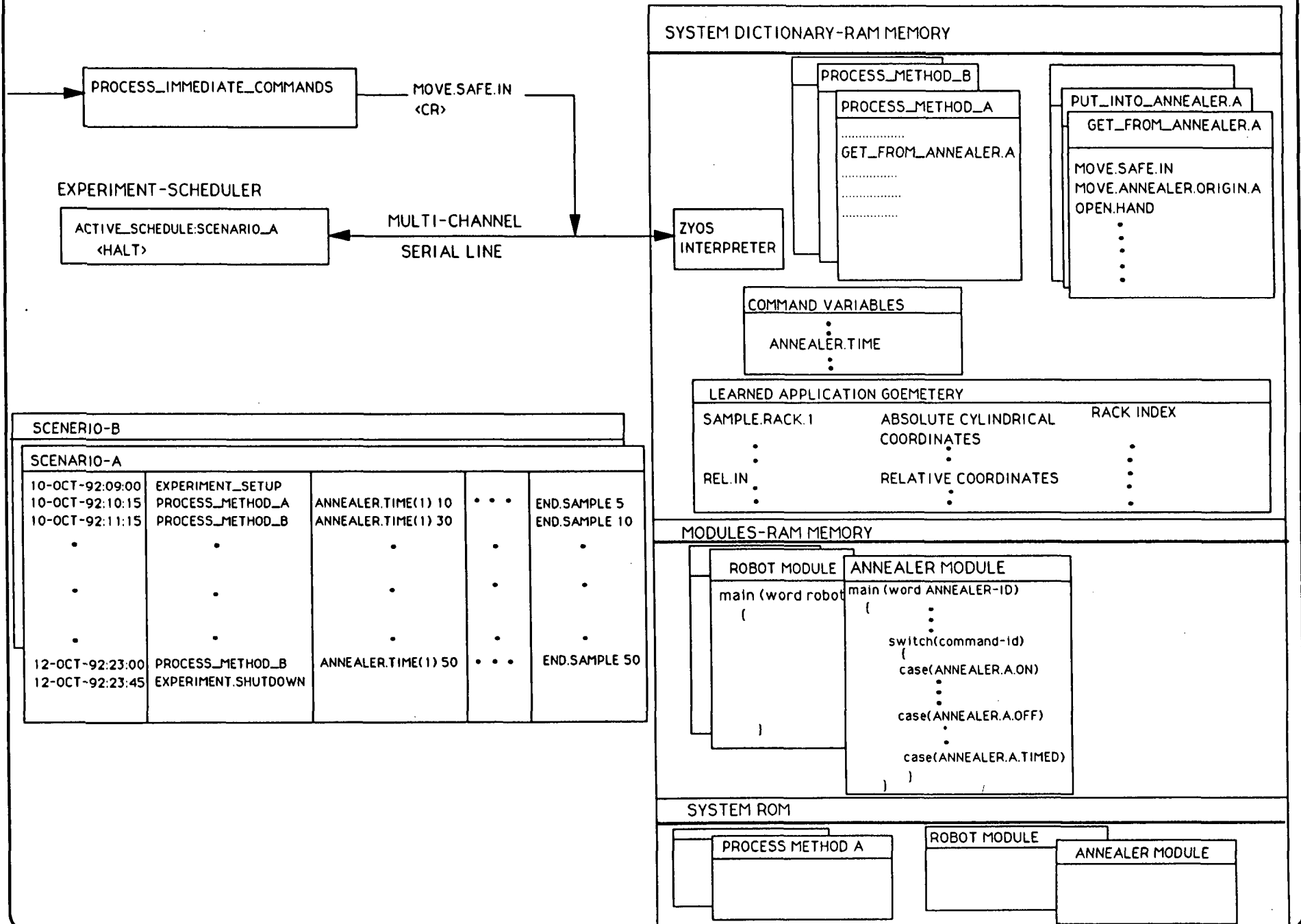


EXPERIMENTERS DISCOVER ANOMALIES BETWEEN IDENTICAL SAMPLES PROCESSED IN OVEN A AND OVEN B:
WANT LAST TWO PROCESS RUNS WITH NEW METHOD





SINGLE STEP IMMEDIATE COMMAND MODE



May 12 19:48 1991 process_method_a.zy Page 1

```

- EasyLabsyLab program PROCESS_METHOD_A
- This procedure processes a samples START.SAMPLE to END.SAMPLE,
- using annealing oven a and the processing parameters contained in
- ANNEALER.TEMPS and ANNEALER.TIMES.

      - NOTE : WORKING.SAMPLE IS A LOCAL TYPE VARIABLE
      - THE START.SAMPLE IS ASSUMED TO BE SET BY THE CALLING
      - MODULE, THIS METHOD OF PARAMETER PASSING IS USED
      - THROUGHOUT THIS PROGRAM
WORKING.SAMPLE = START.SAMPLE

      - Get the sample to be processed
      - NOTE SAMPLE.RACK.1.INDEX IS USED BY THE ROBOT MODULE
      - TO DETERMINE THE SAMPLE WITHIN A RACK TO GET
SAMPLE.RACK.1.INDEX = WORKING.SAMPLE
GET.FROM.SAMPLE.RACK.1

      - put the sample in the annealer
PUT.INTO.ANNEALER.A

      - Set the temperature and time for the oven
      - and anneal the sample
ANNEALER.A.TEMPERATURE = ANNEALER.TEMPS(WORKING.SAMPLE)
ANNEALER.A.TIME = ANNEALER.TIMES(WORKING.SAMPLE)
ANNEALER.A.TIMED.RUN

      - Get the sample from the annealer
GET.FROM.ANNEALER.A

      - Put the sample into the inspection station
PUT.INTO.INSPECTER

      - Measure the sample
OBTAIN.SAMPLE.PROPERTIES

      - Put Sample back into rack
PUT.INTO.SAMPLE.RACK.1

      - Determine if we have processed all the samples
WORKING.SAMPLE = WORKING.SAMPLE.1
IF WORKING.SAMPLE <= END.SAMPLE THEN 10

```

May 12 19:48 1991 process_method_b.zy Page 1

- EasyLabsyLab program PROCESS_METHOD_A
- This procedure processes a samples START.SAMPLE to END.SAMPLE,
- using annealing oven b and the processing parameters contained in
- ANNEALER.TEMPS and ANNEALER.TIMES.

WORKING.SAMPLE = START.SAMPLE

- Get the sample to be processed

SAMPLE.RACK.1.INDEX = WORKING.SAMPLE

GET.FROM.SAMPLE.RACK.1

- put the sample in the annealer

PUT.INTO.ANNEALER.B

- Set the temperature and time for the oven

- and anneal the sample

ANNEALER.B.TEMPERATURE = ANNEALER.TEMPS(WORKING.SAMPLE)

ANNEALER.B.TIME = ANNEALER.TIMES(WORKING.SAMPLE)

ANNEALER.B.TIMED.RUN

- Get the sample from the annealer

GET.FROM.ANNEALER.B

- Put the sample into the inspection station

PUT.INTO.INSPECTER

- Measure the sample

OBTAIN.SAMPLE.PROPERTIES

- Put Sample back into rack

PUT.INTO.SAMPLE.RACK.1

- Determine if we have processed all the samples

WORKING.SAMPLE = WORKING.SAMPLE.1

IF WORKING.SAMPLE <= END.SAMPLE THEN 10

May 12 19:43 1991 process_method_c.zy Page 1

- EasyLabsyLab program PROCESS_METHOD_C
- This procedure processes a samples START.SAMPLE to END.SAMPLE,
- using annealing oven a and the processing parameters contained in
- ANNEALER.TEMPS and ANNEALER.TIMES. It processes the sample a second
- time using the same processing parameters but using oven b.

- This start the processing at the desired sample

WORKING.SAMPLE = START.SAMPLE

- Get the sample to be processed

SAMPLE.RACK.1.INDEX = WORKING.SAMPLE
GET.FROM.SAMPLE.RACK.1

- put the sample in the annealer

PUT.INTO.ANNEALER.A

- Set the temperature and time for the oven
- and anneal the sample

ANNEALER.A.TEMPERATURE = ANNEALER.TEMPS(WORKING.SAMPLE)
ANNEALER.A.TIME = ANNEALER.TIMES(WORKING.SAMPLE)
ANNEALER.A.TIMED.RUN

- Get the sample from the annealer

GET.FROM.ANNEALER.A

- Put the sample into the inspection station

PUT.INTO.INSPECTER

- Measure the sample

OBTAIN.SAMPLE.PROPERTIES

- put the sample in the annealer

PUT.INTO.ANNEALER.B

- Set the temperature and time for the oven
- and anneal the sample

ANNEALER.B.TEMPERATURE = ANNEALER.TEMPS(WORKING.SAMPLE)
ANNEALER.B.TIME = ANNEALER.TIMES(WORKING.SAMPLE)
ANNEALER.B.TIMED.RUN

May 12 19:43 1991 process_method_c.zy Page 2

 - Get the sample from the annealer
GET.FROM.ANNEALER.B

 - Put the sample into the inspection station
PUT.INTO.INSPECTER

 - Measure the sample
OBTAIN.SAMPLE.PROPERTIES

 - Put Sample back into rack
PUT.INTO.SAMPLE.RACK.1

 - Determine if we have processed all the samples
WORKING.SAMPLE = WORKING.SAMPLE.1
IF WORKING.SAMPLE <= END.SAMPLE THEN 10

Hitchhiker Interface Requirements

Hitchiker Avionics Interface Requirements Summary

Bilevel Commands (+28V)

- bus A/B select
- oven enable
- processor restart
- system halt

Serial Command

NONE

Asynchronous Uplink (RD)

- 1200 baud (1 start, 8 data, no parity, 1 stop)
- customer message - basic functions
 - operating system commands
 - experiment commands
- volume
 - TBD Bytes/Hour
- mission elapsed time (asynchronous or synchronous)

Asynchronous Downlink (SD)

- 1200 baud (1 start, 8 data, no parity, 1 stop)
- customer data - basic content
 - operating system status
 - experiment status
- volume
 - TBD Bytes/Hour

Medium Rate Downlink

NONE

PCM Telemetry

NONE

Analog Data

- Experiment Total Current

Temperature Data

- SEA Baseplate
- GAS Structure
- GAS Heatsink

IRIG-B MET

None

1 Minute Pulse

None

Hitchiker Avionics Interface Requirements
Telemetry Format
1 Second Frame

Mnemonic	Description	Type	Len	Range
SYNC	sync	byte	8	
SYNC	sync	byte	8	
SYNC	sync	byte	8	
ID	frame identification	byte	8	
SEC	sec	byte	8	0-59
MIN	min	byte	8	0-59
HOUR	hour	byte	8	0-11
UDAY	1's day	byte	8	0-9
TDAY	10's day	byte	8	0-3
	Manufacturing Control			
SLINE	schedule line number	byte	8	0-255
EXPID	experiment id	byte	8	0-255
ELINE	experiment line number	byte	8	0-255
SAMP	sample number	byte	8	0-255
	Manufacturing Process			
	pyrometer output	intg	16	
	sample temp	real	16	
	lamp intensity	real	16	
	lamp current	real	16	
	lamp voltage	real	16	
	Manufacturing Data			
	characterization output 1	real	16	
	characterization output 2	real	16	
	characterization output 3	real	16	
	characterization output 4	real	16	
	Robot Status			
	Z position	intg	16	
	Theta position	intg	16	
	Radial position	intg	16	
	Gripper position	intg	16	
	Radial force	real	16	
	Gripper force	real	16	
Total Bytes				

Hitchiker Avionics Interface Requirements
Telemetry Format
1 Minute Frame

Mnemonic	Description	Type	Len	Range
SYNC	sync	byte	8	
SYNC	sync	byte	8	
SYNC	sync	byte	8	
ID	frame identification	byte	8	
	Manufacturing Calibration			
	pyrometer calibration	intg	16	
	pyrometer calibration	intg	16	
	pyrometer calibration	intg	16	
	pyrometer calibration	intg	16	
	Operating System			
OPSTAT	processor status	byte	16	
OSSTAT	software status	byte	16	
	Robot Controller			
CPSTAT	processor status	byte	16	
CSSTAT	software status	byte	16	
	Current Monitors			
ZMIMON	Z motor	real	8	0-tbd amp
TMIMON	Theta motor	real	8	0-tbd
RMIMON	Radial motor	real	8	0-tbd
GMIMON	Gripper motor	real	8	0-tbd
CPU1IMON	processor 1	real	8	0-1
CPU2IMON	processor 2	real	8	0-1
	Temperature Monitors - Support Electronics Assembly			
PWRTMP	power distribution	real	8	-20 +60 °C
CPU1TMP	processor 1	real	8	-20 +60
CPU2TMP	processor 2	real	8	-20 +60
	Temperature Monitors - Get Away Special Container			
BPTMP	baseplate	real	8	-20 +60
RADTMP	radiator	real	8	-20 +60
OV1TMP	lamp 1	real	8	-20 +60
OV2TMP	lamp 2	real	8	-20 +60
ROBTMP	robot	real	8	-20 +60
Total Bytes				

Hitchiker Avionics Interface Requirements
Telemetry Format
Alternate 1 Second Frame

Mnemonic	Description	Type	Len	Range
SYNC	sync	byte	8	
SYNC	sync	byte	8	
SYNC	sync	byte	8	
ID	frame identification	byte	8	
	Operating System			
OPSTAT	processor status	byte	16	
OSSTAT	software status	byte	16	
	Robot Controller			
CPSTAT	processor status	byte	16	
CSSTAT	software status	byte	16	
	Data Field	byte	16	
<hr/>				
Total Bytes				

Hitchhiker Avionics Interface Requirements

Asynchronous Command RD

Customer Message

- RoMPS payload command blocks will require one or more customer message packets.

Embedded within the HH specified customer message format will be a customer specified, generated and on-orbit processed command block protocol.

- Contents of customer data in customer messages:

customer protocol bytes
ASCII Strings (high level experiment language) or Binary Data (processor load)
terminator

PRELIMINARY

- User Interface Examples:

The schedule might look like this

DAY	GMT	EXP
1	1300	01
1	1320	02
1	1900	05
2	2000	04

The contents of Experiment 01 might look like this:

```
WHILE
    N>10 .and. N<=20
DO
    MOVE.SAMPLE.N.OVEN
    PROCESS.N.OVEN.NORMAL
END
ENDWHILE
```

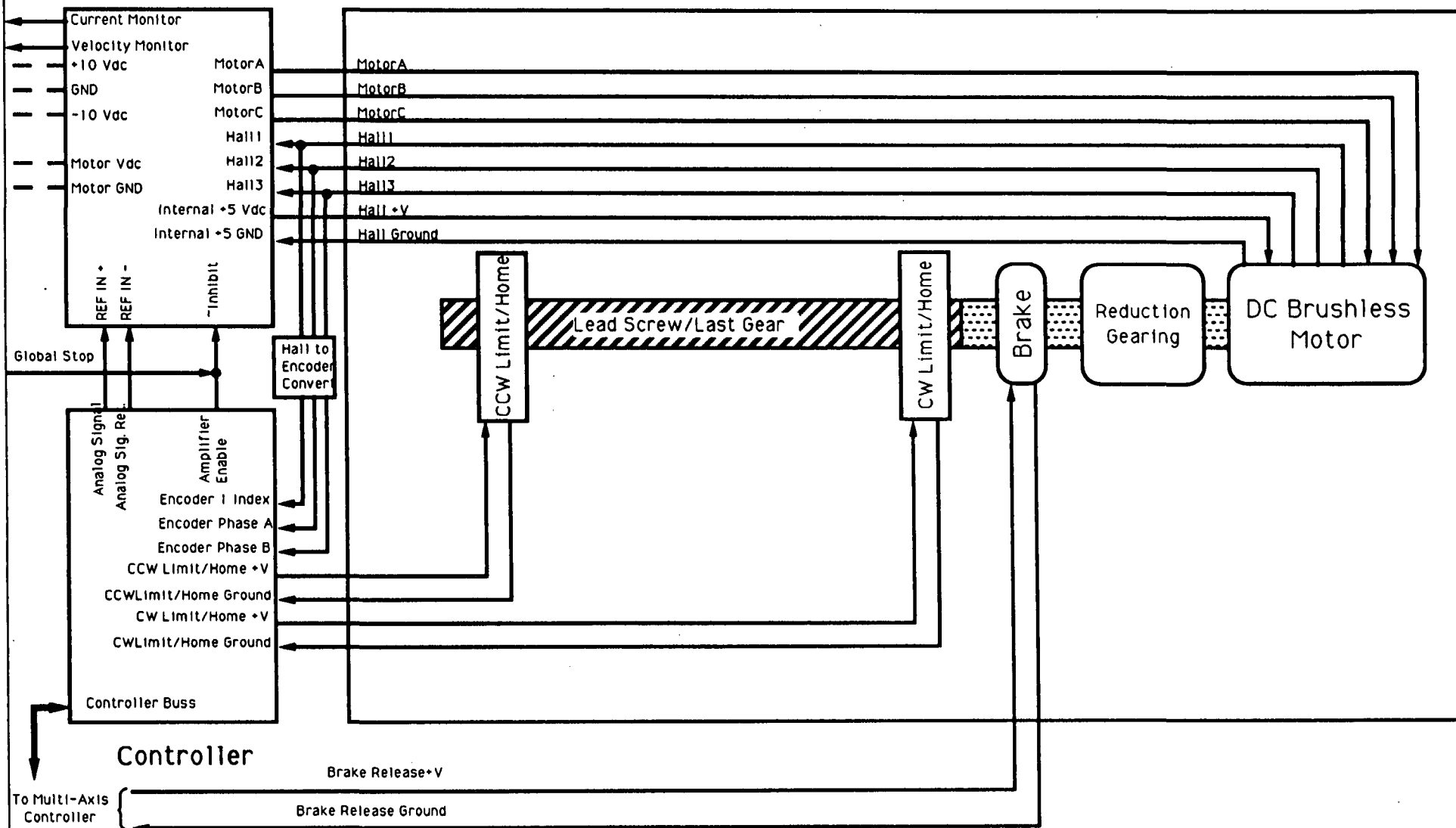
However, for engineering purposes the language supports the following:

```
MOVE.AXIS.name.position
STEP.axis.dir.distance.rate
```

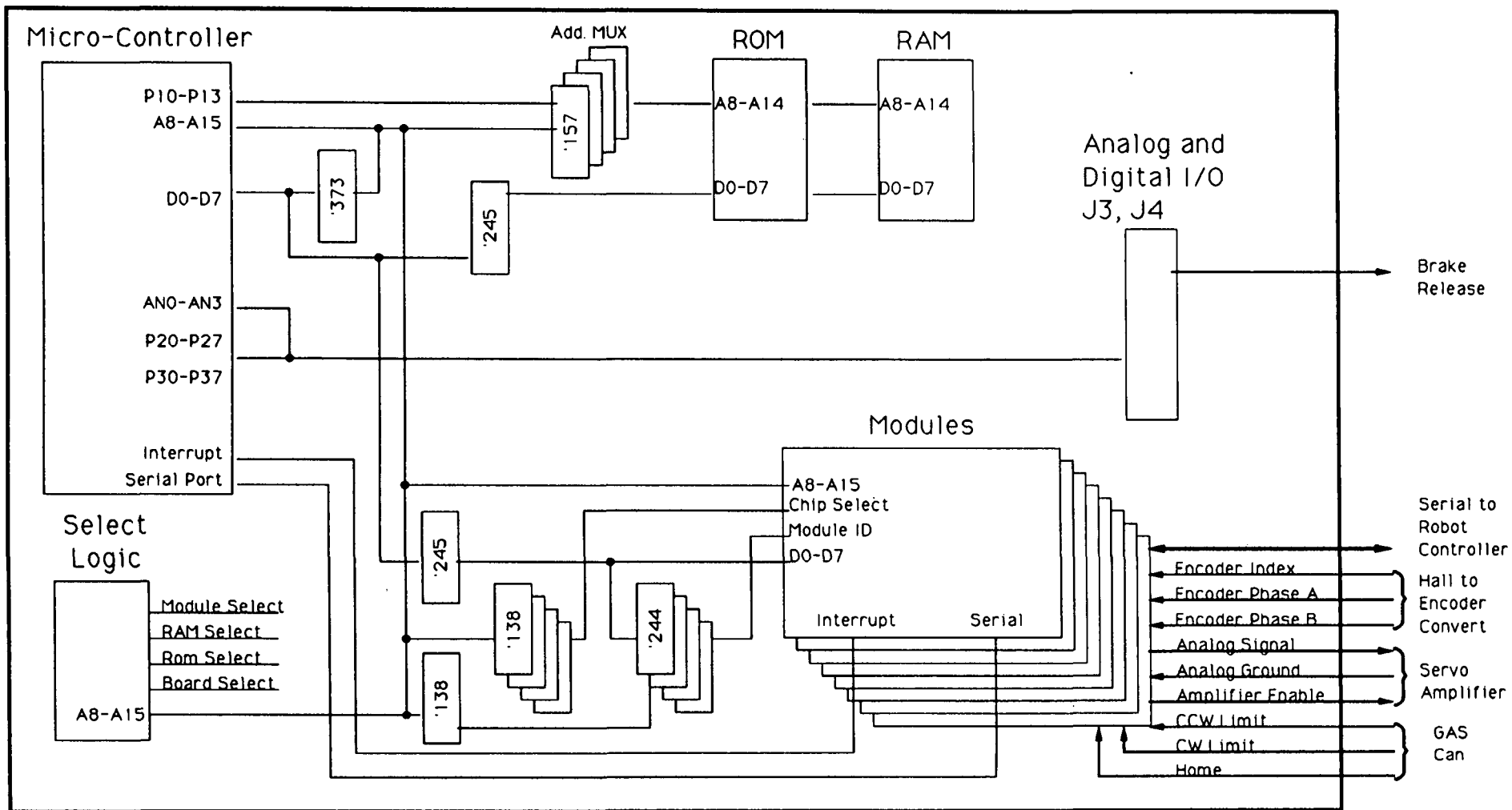
Robot Axis Control Concepts

Servo Amplifier

Typical Robot Axis Mechanism



ENGINEER	L. M. Tomko	DRAFTSMAN	X. X. XXXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER		Robot Mechanism Axis Block Diagram		XX/XX/XX
ENVIRONMENTAL RESEARCH INSTITUTE of MI		R&MPS		05/14/91
ANN ARBOR, MI		XXXXXXXXXXXX		DATE



ENGINEER M.F. Dobbs	DRAFTSMAN X X XXXXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER	PMC Inc. Motion Controller	XX/XX/XX
ENVIRONMENTAL RESEARCH INSTITUTE of MI	Robot Mechanism Axis Block Diagram	XX/XX/XX
ANN ARBOR, MI	RoMPS	05/14/91
	XXXXXXXXXXXX	DATE

COMMAND SET SUMMARY

Parameter Setup Commands

DH	Define Home
DI	DIrectlon
DS	Deceleration Set
FF	Fall switch off
FN	Fall switch oN
FR	set derivatve sampling period
IL	set Integration limit
JA	Jog Acceleration
JF	Jog swtich off
JN	Jog switch oN
JV	Jog Velocity
LF	Limit switch off
LM	Limit Mode
LN	Limit switch oN
PH	Set servo output PHase
RC	Reset Counter
RT	Reset seT
SA	Set Acceleratlon
SD	Set Derivative gain
SG	Set prop. Gain of motor
SI	Set Integral gain of DC servo or Set Initial pulse rate of stepper
SQ	Set torQue
SV	Set Velocity
VG	Set Velocity Gain

Motion Commands

AB	ABort
FE	Find Edge
FI	Find Index
GH	Go Home
GM	Gain Mode
GO	GO
HO	HOMe
MA	Move Absolute
MF	Motor off
MN	Motor oN
MR	Move Relative
PM	Position Mode
QM	TorQue Mode
SE	Stop on Error
SM	Set Master
ST	STop
VM	Velocity Mode

Sequence Commands

IP	Interrupt on absolute Position
IR	Interrupt on Relative position
RP	RePeat
WA	Wait (time)
WE	Wait for Edge
WP	Wait for absolute Position
WR	Wait for Relative position
WS	Wait for Stop

Register Command

AA	Accumulator Add
AC	Accumulator Complement, bit wise
AE	Accumulator logical Exclusive or with n , bit wise
AI	Accumulator load Indirect
AL	Accumulator Load with constant n
AN	Accumulator logical aNd with n , bit wise
AO	Accumulator logical Or with n , bit wise
AR	copy Accumulator to Register n
AS	Accumulator Subtract
RB	Read Byte
RL	Read Long at absolute memory location n into accumulator
RW	Read Word at absolute memory location n into accumulator
SL	Shift Left -accumulator n bits
SR	Shift Right accumulator n bits
TR	Tell contents of Register n Tell contents of accumulator (register 0)
WB	Write accumulator low Byte to absolute memory location n
WL	Write accumulator Long to absolute memory location n
WW	Write accumulator low Word to absolute memory location n

Learn Mode Commands

AP	Adjust Position
LI	Learn position Incrementing
LP	Learn Position
LT	Learn Target
MI	Move to point, Incrementing
MP	Move to Point

Reporting Commands

CC	Current Count
CS	Check Sum
HE	HElp
TA	Tell Analog to digital converter
TD	Tell Derivative gain
TF	Tell Following error
TG	Tell position Gain
TI	Tell Integral gain of DC servo or Tell Initial pulse rate of stepper
TL	Tell Integration Limit
TP	Tell Position
TS	Tell Status
TT	Tell Target
TV	Tell Velocity
VE	Tell VErSION

Macro Commands

EM	Execute Macro
MC	Macro Command
MD	Macro Definition
RM	Reset Macros
TM	Tell Macros

Contouring Mode Commands

CM	Contouring Mode
----	-----------------

Miscellaneous Commands

BK	BreaK
DM	Decimal Mode
HM	Hexidecimal Mode
NO	No Operation
SB	Select Bank

DIMENSIONS ARE TYPICAL
FOR EDGES B & D

EDGE B

.089 HOLE 4 PLACES
WIRE BRACKET HOLES

2.775
2.950
3.050

075 TYP
150 TYP
FOR BOTH ROWS

EDGE C

EDGE A

PIN P/N 800518
70-16 PIN IC'S

PC BD DWG NO C-038-139

2.200

LOCATION 73
PIN P/N 800509
SLOT ORIENTED ⊕

STRUCTURE PC BD RAIL

PIN P/N 800515
3A-CHROS CAPACITORS ONLY

300

EDGE D

DIMENSIONS ARE TYPICAL
FOR EDGES B & D

NOTES

1. NO STITCHWELD WIRE
ROUTING IN THESE AREAS
2. PC STRUCTURE RAIL LIMIT
3. COMPONENT SIDE VIEW OF PC BD
STITCHWELD PIN LOCATIONS.
4. STITCHWELD WIRE BUNDLE HEIGHT
ABOVE PC BOARD SURFACE NOT
TO EXCEED 0.150.

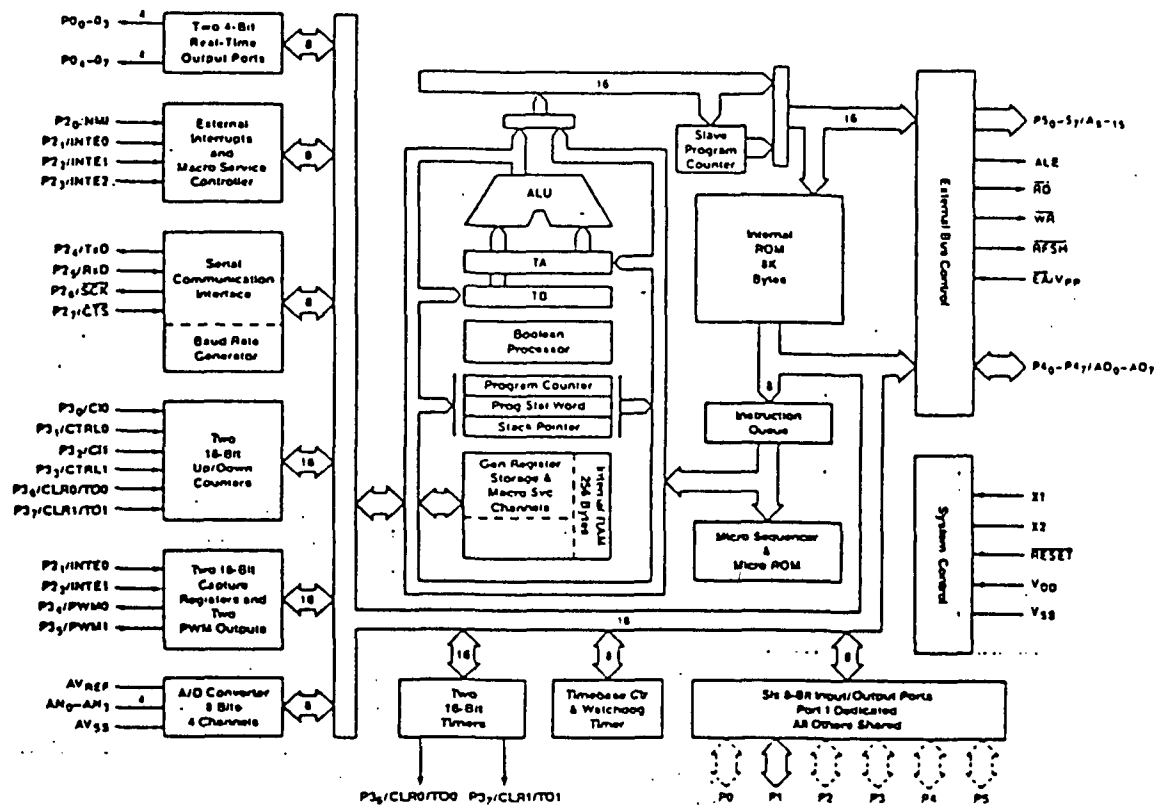
ENGINEER W. PHILIP M. A. M.	
SPACE PHYSICS RESEARCH LABORATORY	
COLLEGE OF ENGINEERING	
UNIVERSITY OF MICHIGAN	
ANN ARBOR, MICHIGAN	
DRAFTPERSONS J. M. J. B.	4/12/67
PIN LOCATIONS UNIVERSAL STITCHWELD BOARD NRDI UARS	
B-E7434	CONTROLLED
	10/6/7

Features

- Complete single-chip microcomputer
 - 16-bit ALU
 - 8K ROM (μ PD78312A only)
 - 256 bytes RAM
 - 1-bit and 8-bit logic
- Instruction prefetch queue
- 16-bit unsigned multiply and divide
- String instructions
- Memory expansion
 - 8085A bus-compatible
 - Total 64K address space
- Large I/O capacity: up to 32 I/O port lines
- Extensive timer/counter system
 - Two 16-bit up/down counters
 - Quadrature counting
 - Two 16-bit timers
 - Free-running counter with two 16-bit capture registers
 - Pulse-width modulated outputs
 - Timebase counter
- Four-channel 8-bit A/D converter
- Two 4-bit real-time output ports
- Two nonmaskable interrupts
- Eight hardware priority interrupt levels
- Macroservice facility for interrupts gives the effect of eight DMA channels
- Bidirectional serial port
 - Either UART or interface mode
 - Dedicated baud rate generator
- Watchdog timer
- Refresh output for pseudostatic RAM
- Programmable HALT and STOP modes
- One-byte call instruction
- On-chip clock generator
- CMOS silicon gate technology
- +5-volt power supply

NEC μ PD7831xA 16-Bit Single-chip Microcomputer for Real-Time Control

Block Diagram



ENGINEER M.E. Dobbs	DRAFTSMAN X X XXXXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER	NEC μ PD7831xA 16-bit microcontroller	XX/XX/XX
ENVIRONMENTAL RESEARCH INSTITUTE of MI	Robot Mechanism Axis Block Diagram	XX/XX/XX
ANN ARBOR, MI	ROMPS	05/14/91
	XXXXXXXXXXXXXX	DATE

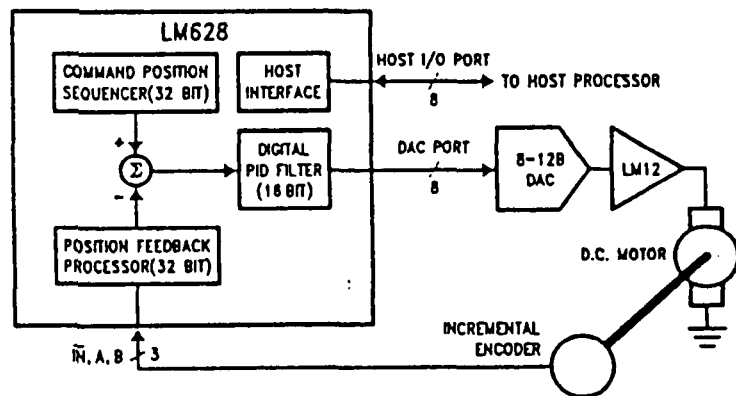


FIGURE 1. Typical System Block Diagram

TL/H/9219-1

Features

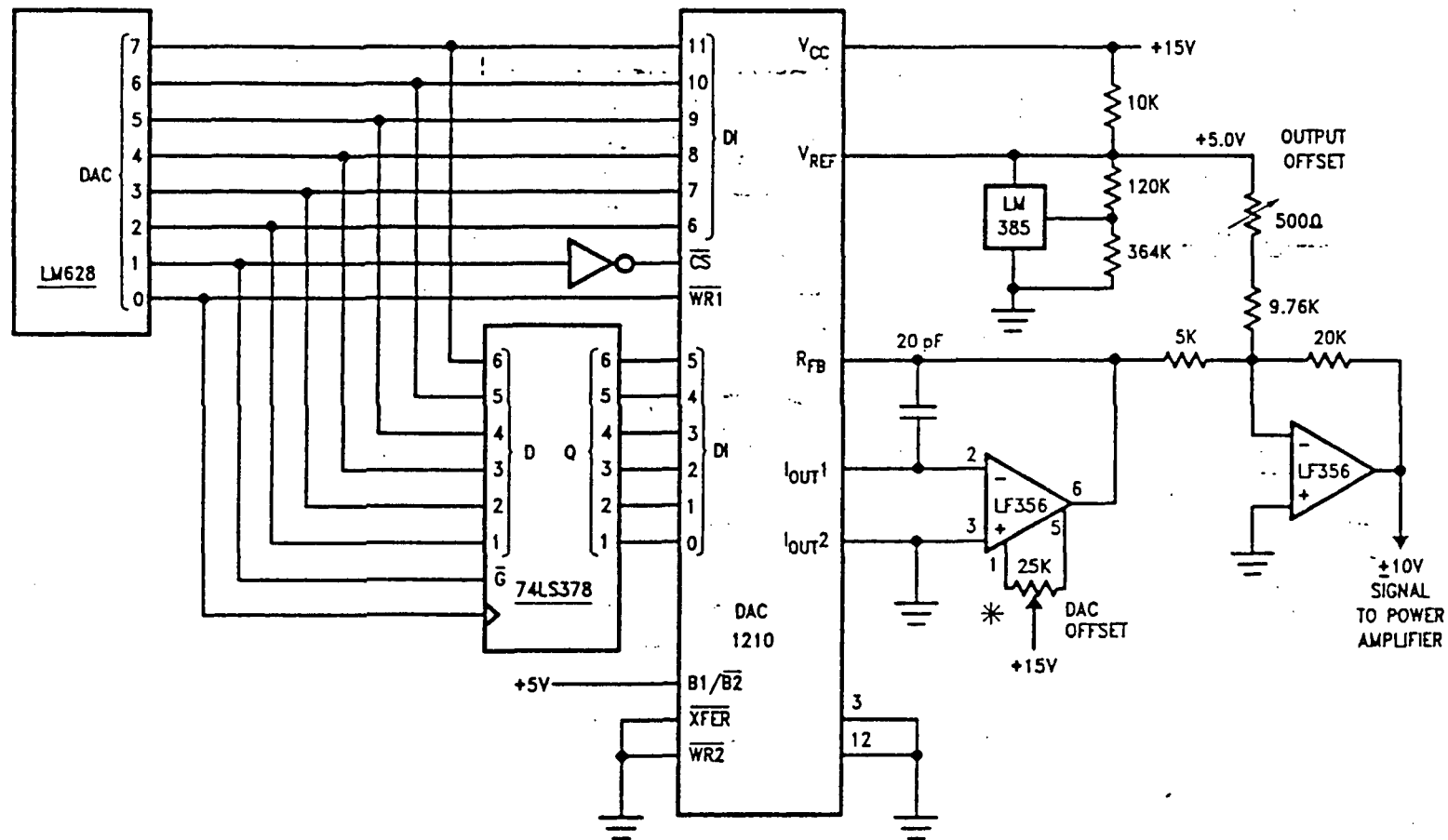
- 32-bit position, velocity, and acceleration registers
- Programmable digital PID filter with 16-bit coefficients
- Programmable derivative sampling interval
- 8- or 12-bit DAC output data (LM628)
- 8-bit sign-magnitude PWM output data (LM629)
- Internal trapezoidal velocity profile generator
- Velocity, target position, and filter parameters may be changed during motion
- Position and velocity modes of operation
- Real-time programmable host interrupts
- 8-bit parallel asynchronous host interface
- Quadrature incremental encoder interface with index pulse input

ENGINEER M.E. Dobbs	DRAFTSMAN X. X. XXXXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER	U-628629 Motion Controller IC (PC100 system)	XX/XX/XX
ENVIRONMENTAL RESEARCH INSTITUTE OF MI	Robot Mechanism Axis Block Diagram	XX/XX/XX
ANN ARBOR, MI	ROMPS	05/14/91
	XXXXXXXXXXXX	DATE

TABLE I. System Specifications Summary

Position Range	–1,073,741,824 to 1,073,741,823 counts
Velocity Range	0 to 1,073,741,823/2 ¹⁶ counts/sample; ie, 0 to 16,383 counts/sample, with a resolution of 1/2 ¹⁶ counts/sample
Acceleration Range	0 to 1,073,741,823/2 ¹⁶ counts/sample/sample; ie, 0 to 16,383 counts/sample/sample, with a resolution of 1/2 ¹⁶ counts/sample/sample
Motor Drive Output	LM628: 8-bit parallel output to DAC, or 12-bit multiplexed output to DAC LM629: 8-bit PWM sign/magnitude signals
Operating Modes	Position and Velocity
Feedback Device	Incremental Encoder (quadrature signals; support for index pulse)
Control Algorithm	Proportional Integral Derivative (PID) (plus programmable integration limit)
Sample Intervals	Derivative Term: Programmable from 2048/f _{CLK} to (2048 * 256)/f _{CLK} in steps of 2048/f _{CLK} (256 to 65,536 μs for an 8.0 MHz clock). Proportional and Integral: 2048/f _{CLK}

ENGINEER M.E. Dobbs	DRAFTSMAN X. X. XXXXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER	LM628 Spec Summary	XX/XX/XX
ENVIRONMENTAL RESEARCH INSTITUTE OF MI	Robot Mechanism Axis Block Diagram	XX/XX/XX
ANN ARBOR, MI	RoMPS	05/14/91
	XXXXXXXXXXXX	DATE

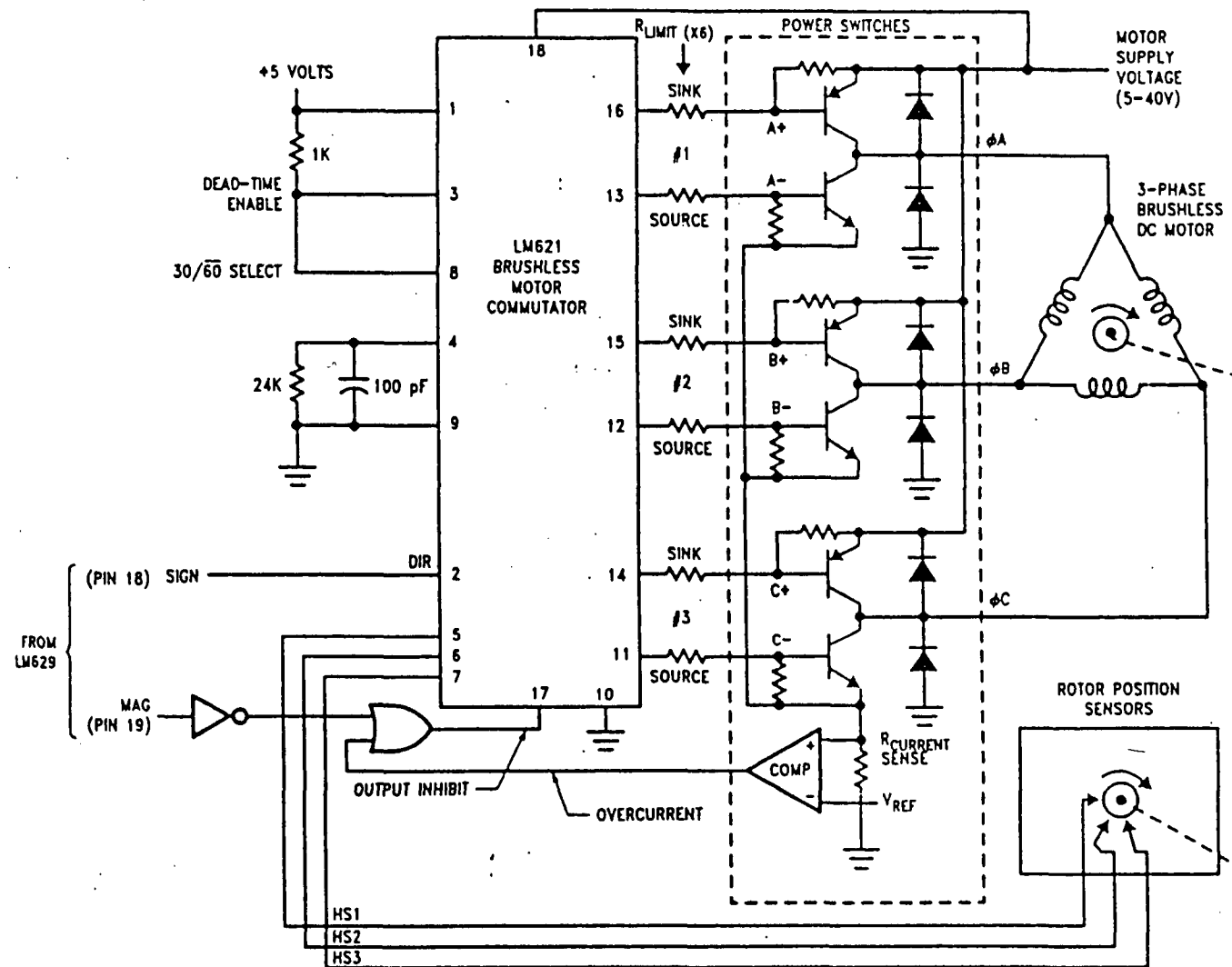


TL/H/9219-16

*DAC offset must be adjusted to minimize DAC linearity and monotonicity errors. See text.

FIGURE 14. Interfacing a 12-Bit DAC and LM628

ENGINEER M.F.Dobbs	DRAFTSMAN X.X.XXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER	LM628 Analog Application	XX/XX/XX
ENVIRONMENTAL RESEARCH INSTITUTE of MI	Robot Mechanism Axis Block Diagram	XX/XX/XX
ANN ARBOR, MI	RoMPS	05/14/91
	XXXXXXXXXXXX	DATE

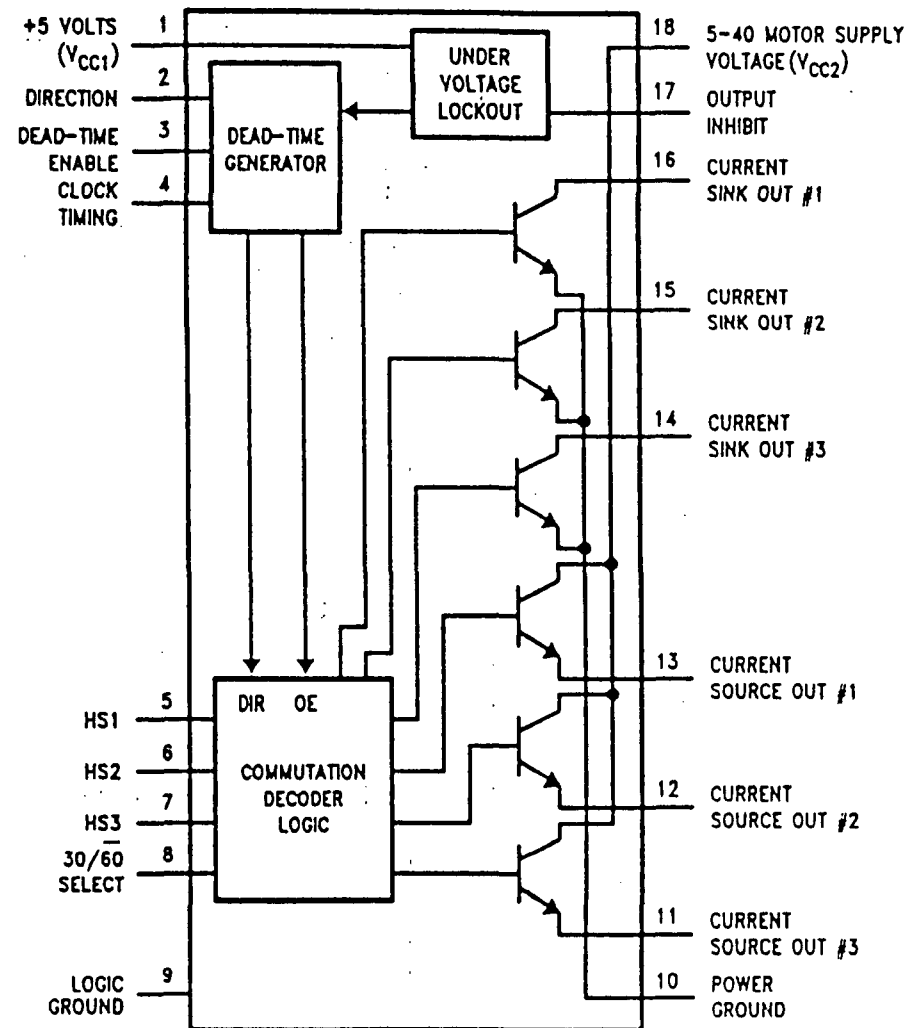


TL/H/9219-19

FIGURE 17. PWM Drive for Brushless Motors

ENGINEER	M.E. Dobbs	DRAFTSMAN	X. X. XXXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER		LM629 PWM Application		XX/XX/XX
ENVIRONMENTAL RESEARCH INSTITUTE of MI		Robot Mechanism Axis Block Diagram		XX/XX/XX
ANN ARBOR, MI		RoMPS		05/14/91
		XXXXXXXXXXXX		DATE

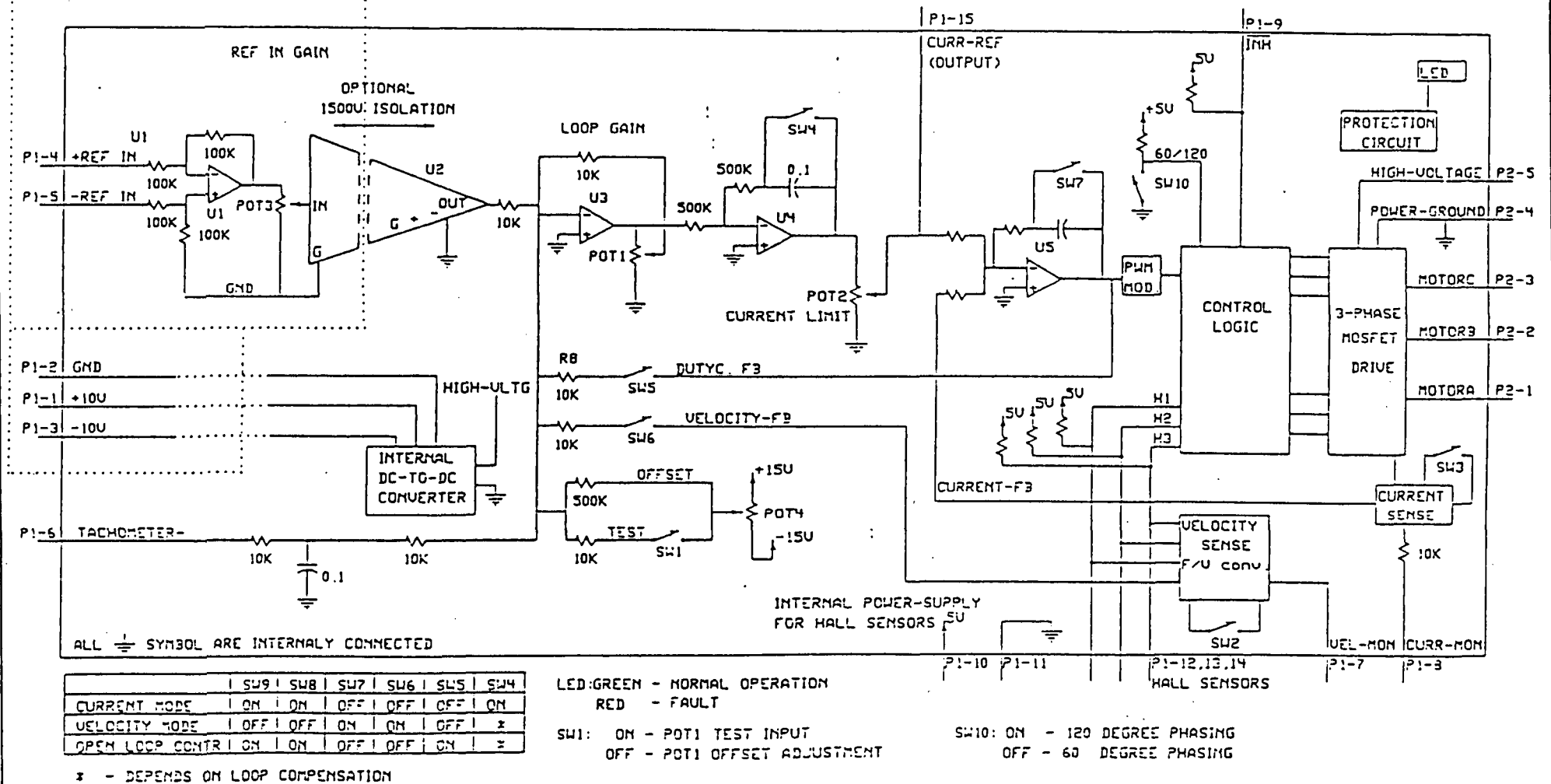
Connection Diagram



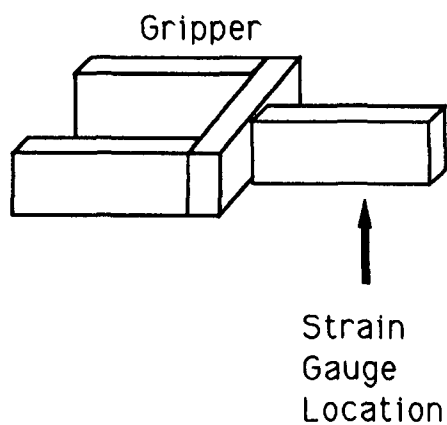
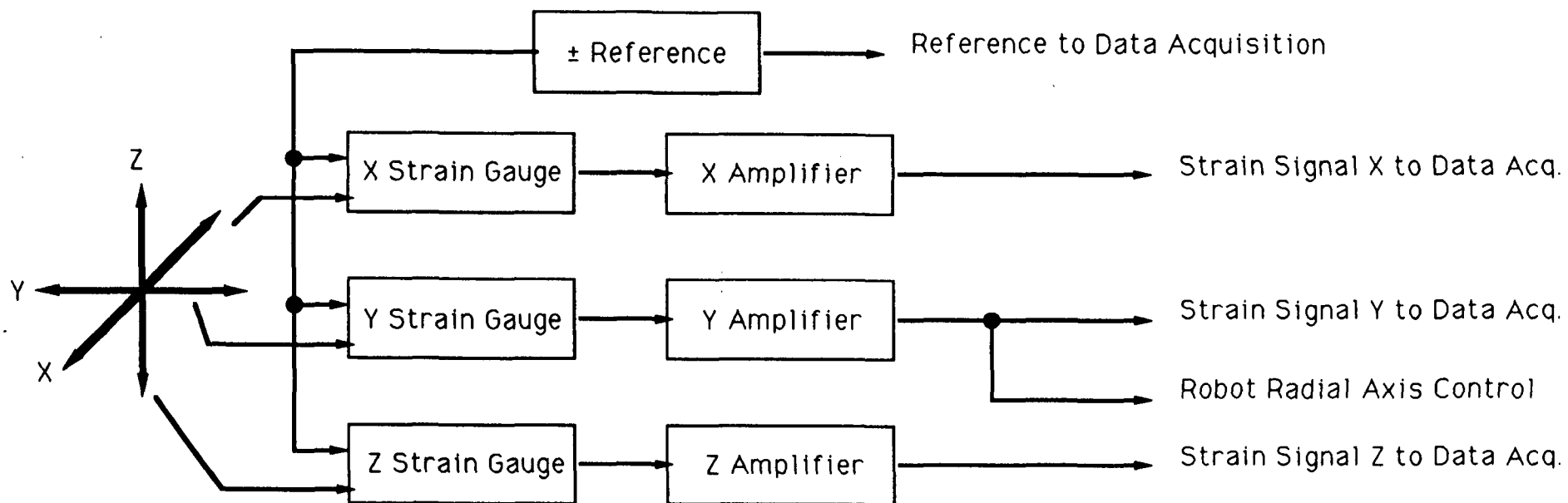
TL/H/8879-1

Order Number LM621N
See NS Package Number N18A

ENGINEER	M.F.Dobbs	DRAFTSMAN	X. X. XXXXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER ENVIRONMENTAL RESEARCH INSTITUTE of MI ANN ARBOR, MI		LM621 Brushless Motor Drive IC		XX/XX/XX
		Robot Mechanism Axis Block Diagram		XX/XX/XX
		RoMPS		05/14/91
		XXXXXXXXXXXXXX		DATE

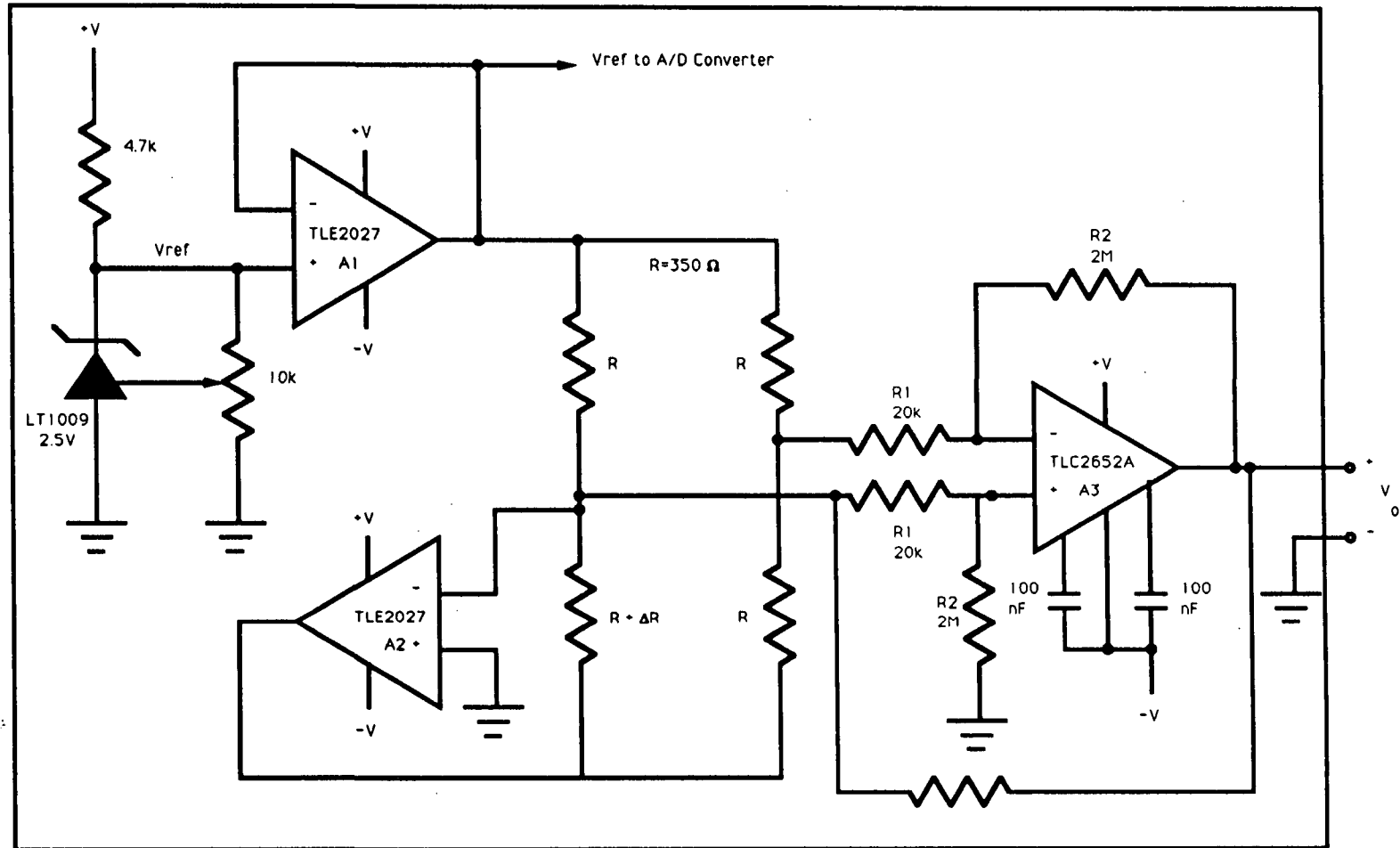


ENGINEER	M.E. Dobbs	DRAFTSMAN	X. X. XXXXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER		AMC Inc. Servo Amplifier		XX/XX/XX
ENVIRONMENTAL RESEARCH INSTITUTE of MI		Robot Mechanism Axis Block Diagram		XX/XX/XX
ANN ARBOR, MI		RomPS		05/14/91
		XXXXXXXXXXXX		DATE



ENGINEER L. M. Tomko	DRAFTSMAN X X XXXXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER	Force Sense Block Diagram	XX/XX/XX
ENVIRONMENTAL RESEARCH INSTITUTE of MI	ROMPS	XX/XX/XX
ANN ARBOR, MI	XXXXXXXXXXXX	05/14/91
		DATE

Typical Robot Axis Strain Gauge Amplifier



Very Linear, low noise strain gauge circuit.

The four strain gauge elements (R) and the amplifiers A1 and A2 form a bridge network. The differential connection between the bridge network and amplifier A3 virtually eliminates the offset errors in A1 and A2. Positive feedback through Rx makes the effective input impedance of A3 greater than 1MΩ. The high impedance is used to reduce amplifier loading effects on the bridge circuit. The effects of both input offset and positive feedback resistance are described by the formulas below.

Effect of Rx: $V_o = +1/2 * R_2/R_1 * \Delta R/R * V_{ref}(1 - R_a/2R_1)$, $R_a = \begin{cases} -R \text{ Without } R_x \\ \Delta R \text{ Using } R_x = R_2 \end{cases}$
 Effect of Vio: $V_o = +1/2 * R_2/R_1 * \Delta R/R * [V_{ref} + V_{io}(A1) + V_{io}(A2)] + [1 + R_2/R_1] V_{io}(A3)$

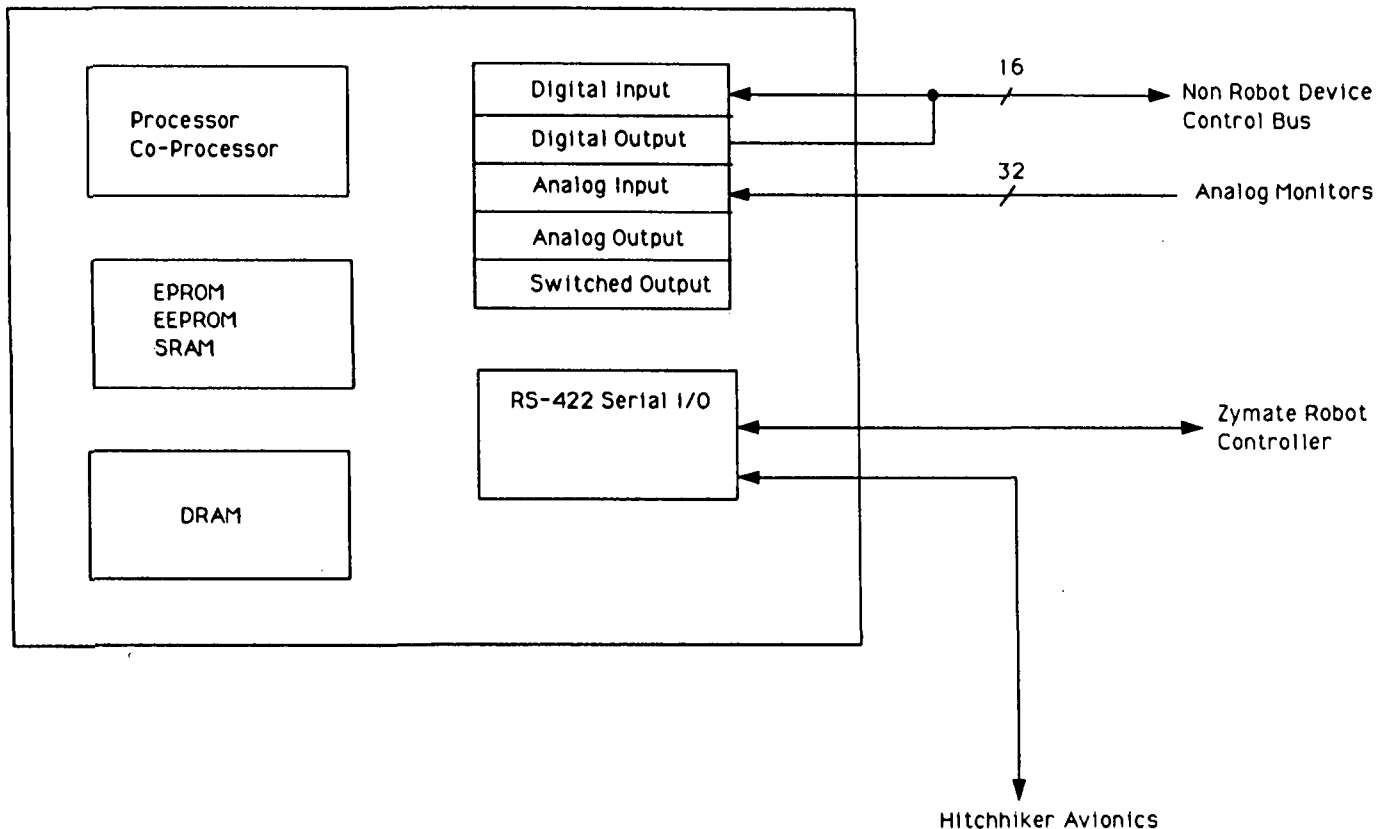
ENGINEER L. M. Tomko	DRAFTSMAN X X XXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER	Force Sensing Amplifier-Typical	XX/XX/XX
ENVIRONMENTAL RESEARCH INSTITUTE OF MI	Force Sensing Block Diagram	XX/XX/XX
ANN ARBOR, MI	RoMPS	05/14/91
	XXXXXXXXXXXX	DATE

Autonomous Experiment Managment System

Zymate Robot Controller

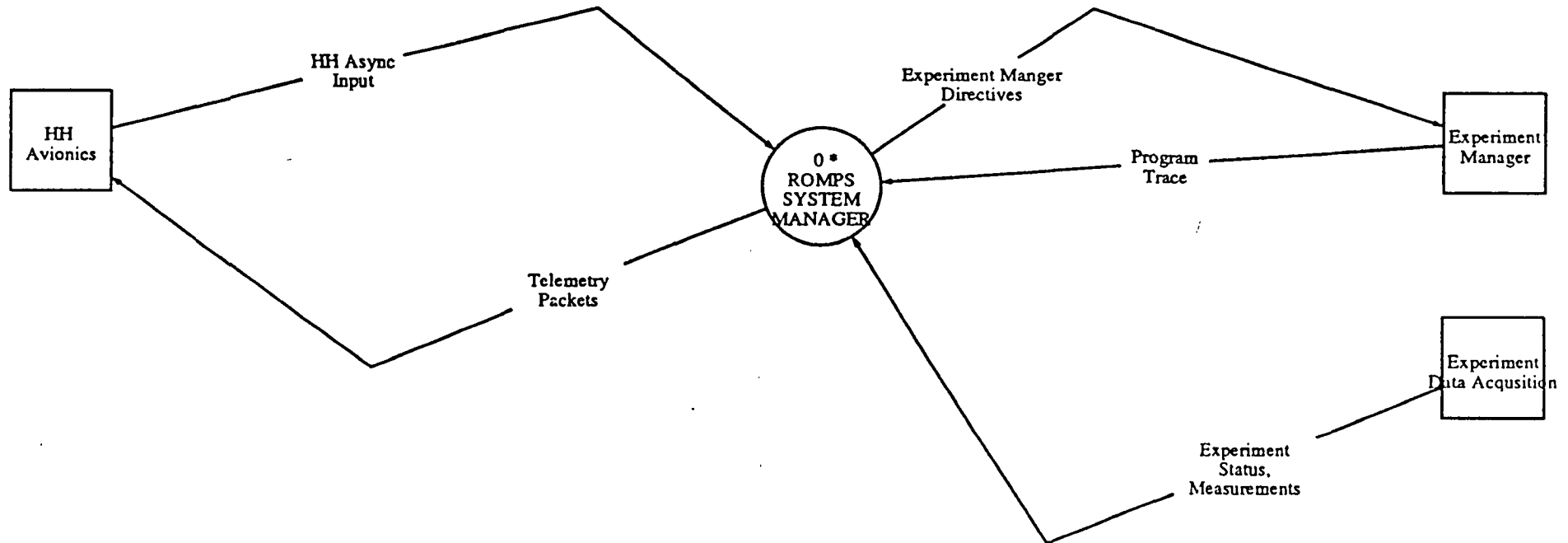
Southwest SC-4 Computer

AUTONOMOUS CONTROLLER

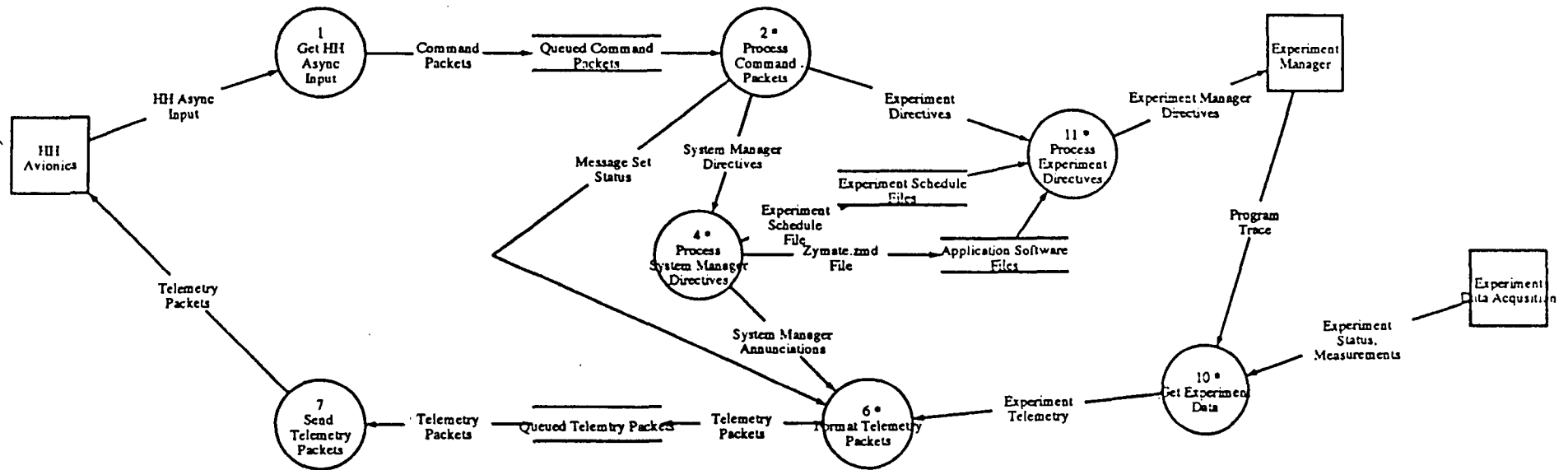


ENGINEER M.E. Dobbs	DRAFTSMAN X X XXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER	Autonomous Experiment System	XX/XX/XX
ENVIRONMENTAL RESEARCH INSTITUTE of MI	Manager Block Diagram	XX/XX/XX
ANN ARBOR, MI	RoPMS	05/14/91
	XXXXXXXXXXXX	DATE

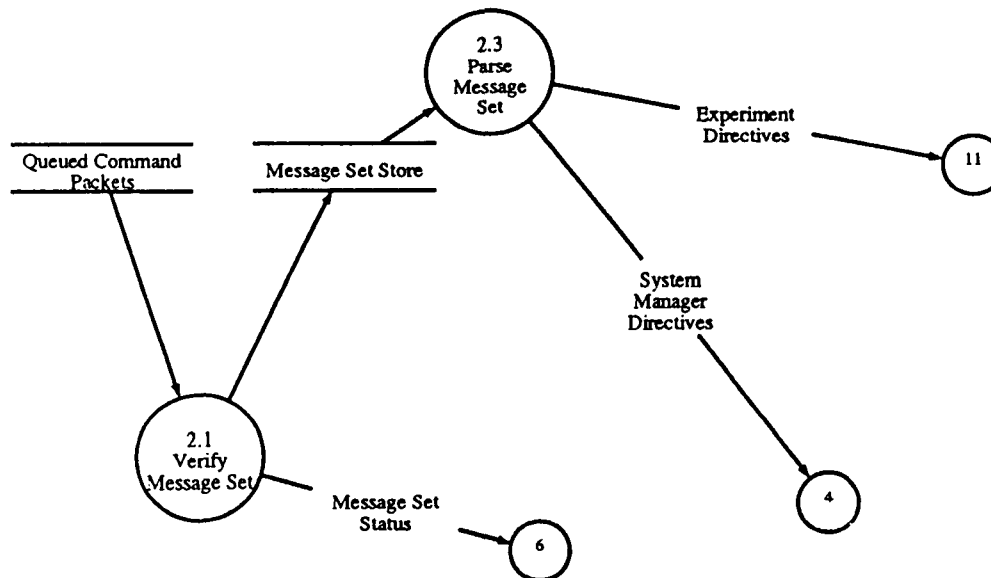
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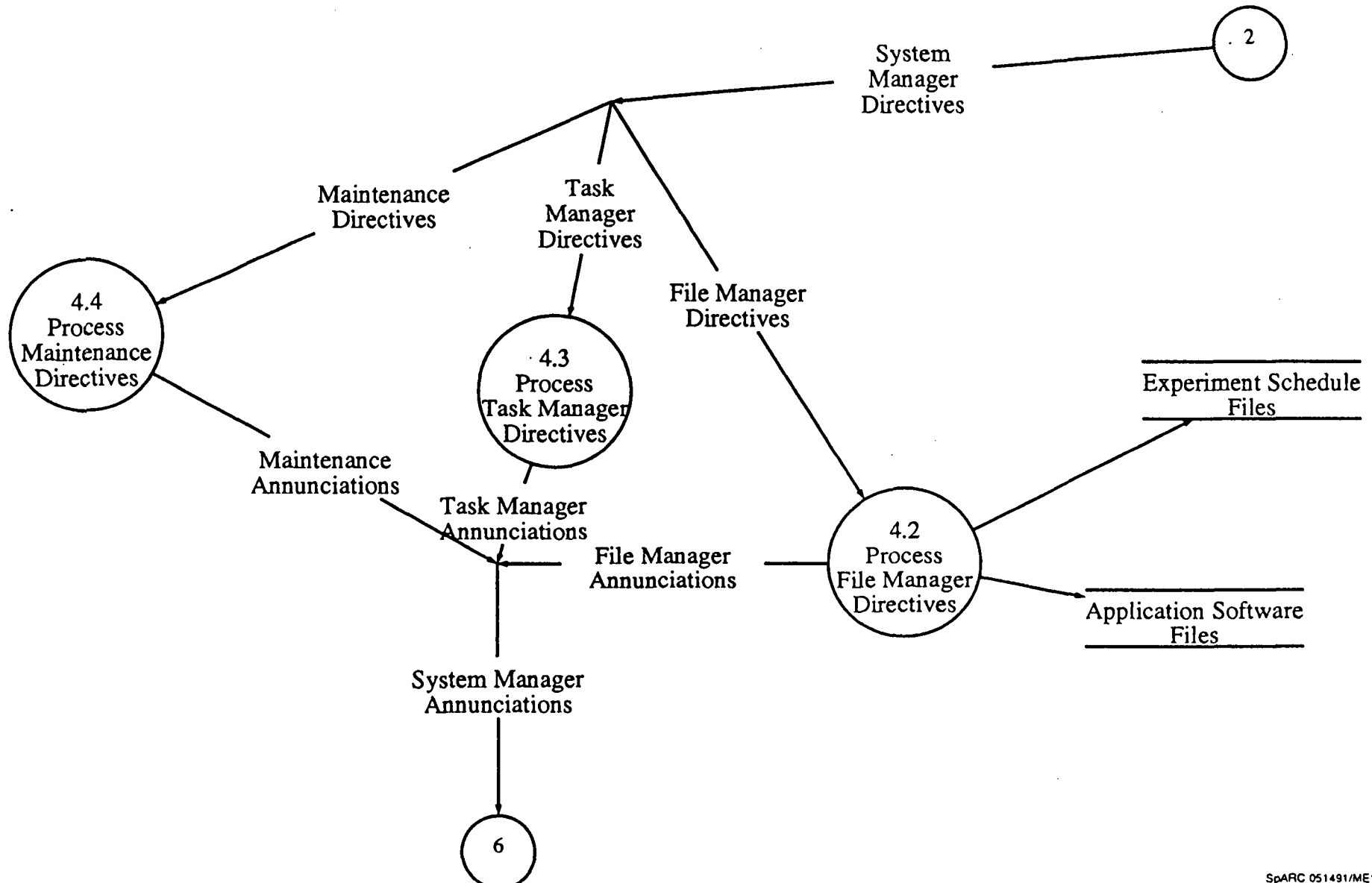
romps: level 0



romps: level 2

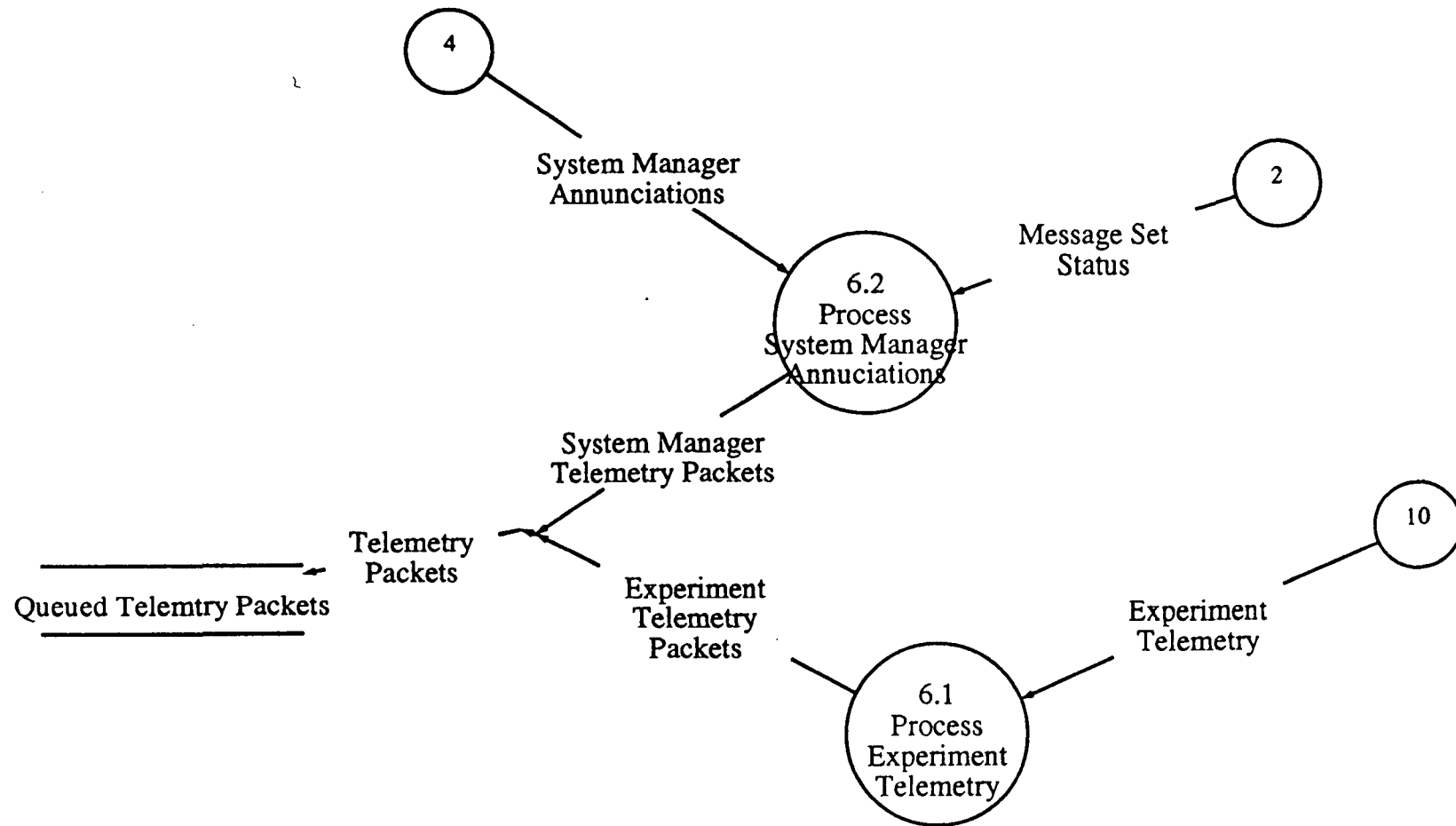


romps: level 4



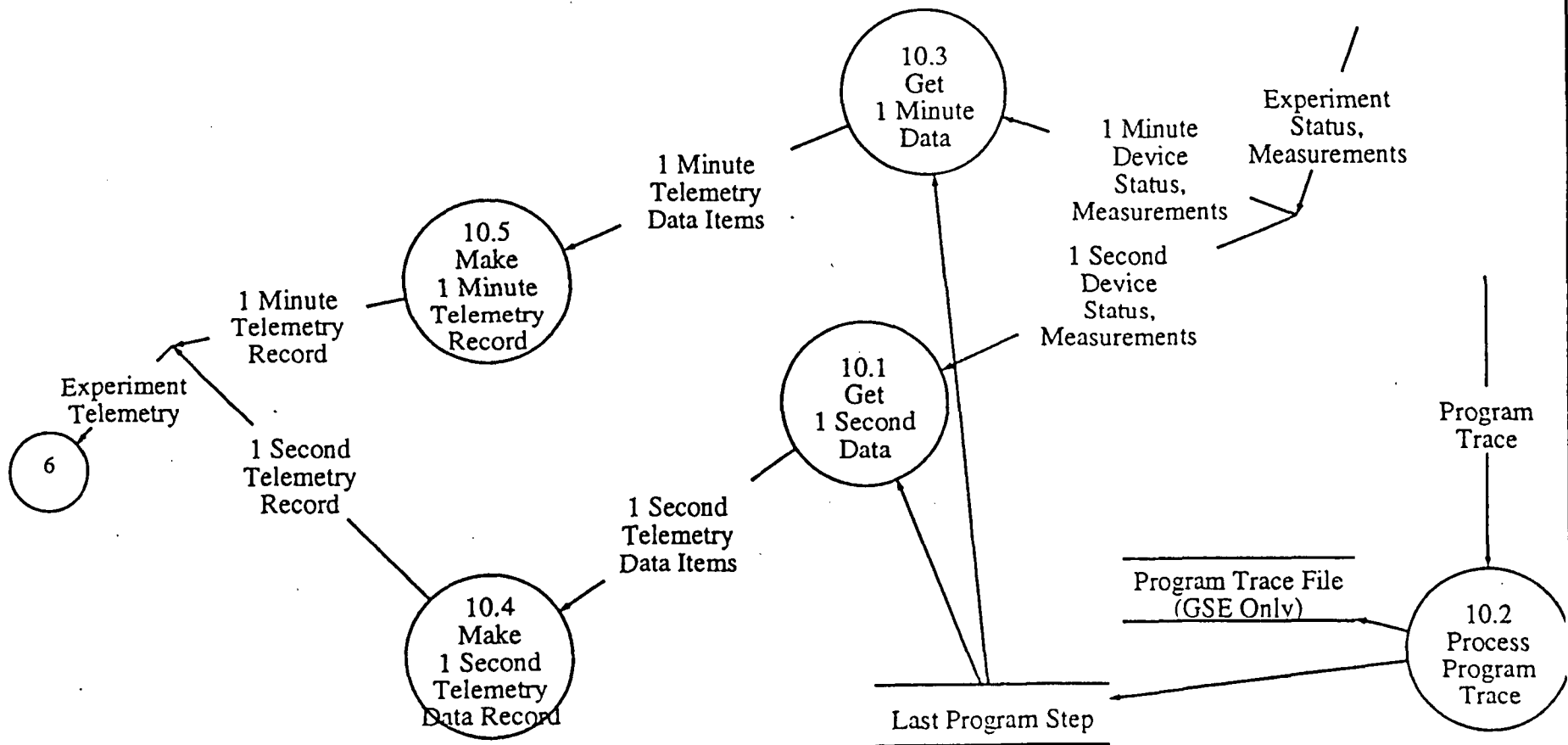
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romps: level 6

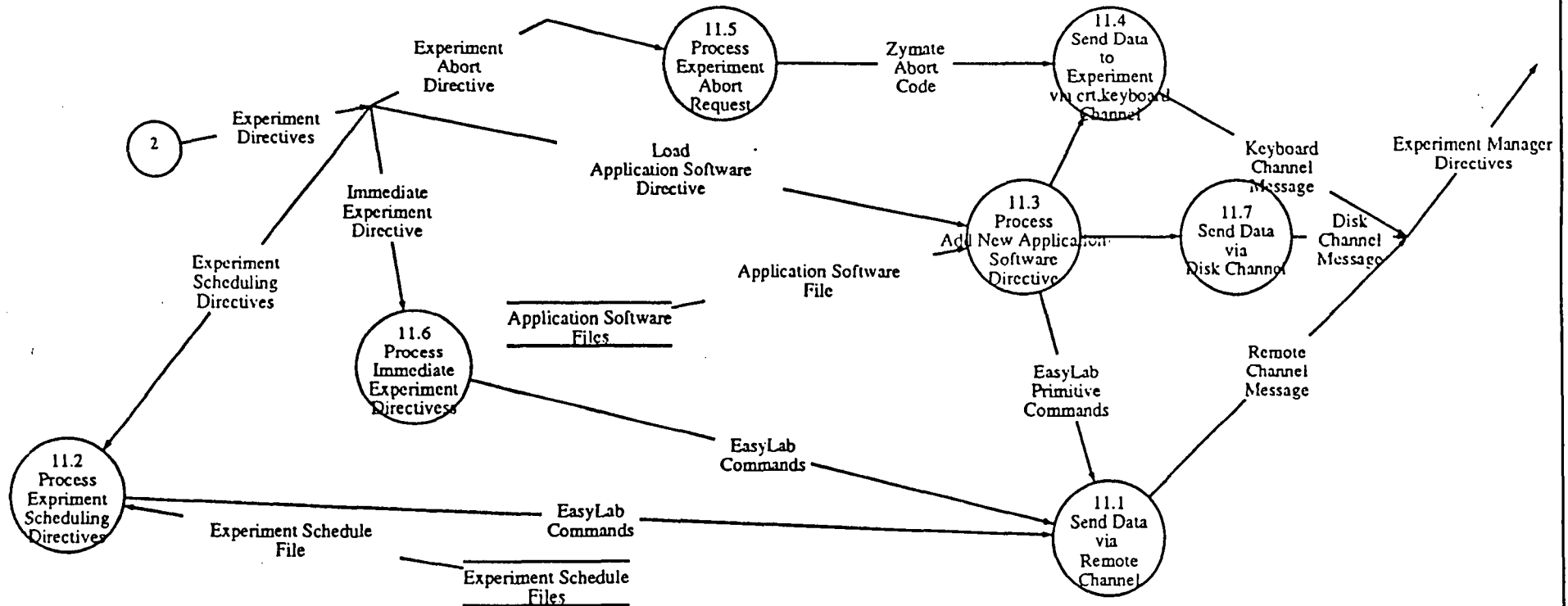


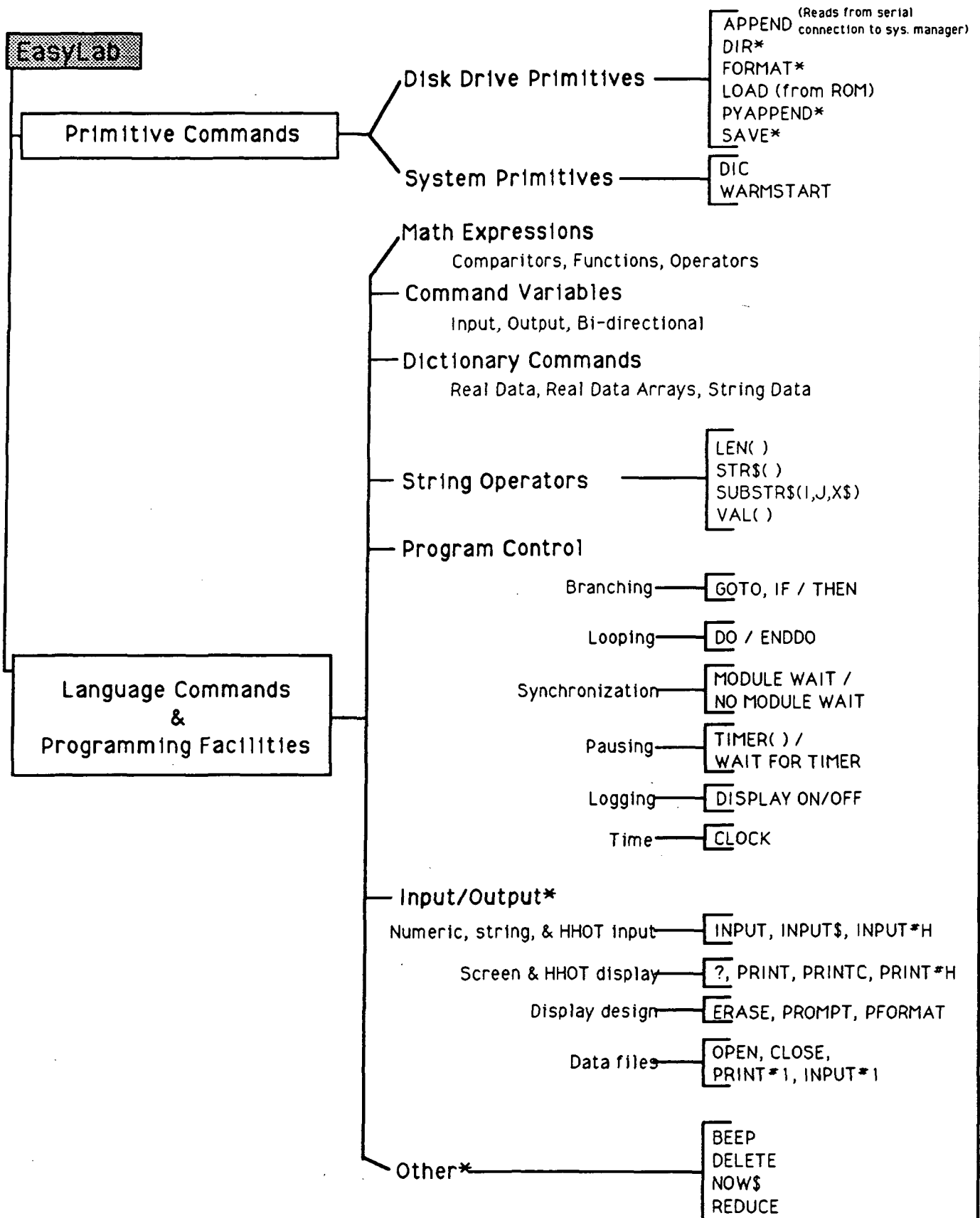
Process Experiment Data

romps: level 10



romps: level 11





*Not supported in SC-4 port.

IMPLEMENTATION OPTIONS FOR THE ROBOT MOVEMENT EasyLab™ Language Interface.

PUT.INTO.ANNEALER

```
MOVE.IN.SAFE  
MOVE.ANNEALER  
MOVE.BELOW.ANNEALER  
MOVE.UP.INTO.ANNEALER
```

This implementation uses a set of "learned" absolute and relative positions. This method is supported and available in the current EasyLab™.

NOTE : As these positions are stored in the system data dictionary their values can be modified.

```
S:ALL.SPEED = 1.0  
S:THETA= SAFE.RADIAL  
S:RADIAL = ANNEALER.RADIAL  
S:Z= ANNEALER.HEIGHT  
S:THETA = S:THETA +  
          ANNEALER.THETA  
S:HEIGHT = UP.TO.ANNEALER
```

This implementation uses EasyLab™ Command Variables. Assignment to these variables causes the variable state to change and an action to occur. Again, this is still a method used and supported by EasyLab™.

```
S:ALL.SPEED = 1.0  
S:THETA= SAFE  
MOVE.THETA  
S:RADIAL = ANNEALER.RADIAL  
S:Z= ANNEALER.HEIGHT  
MOVE.ALL  
S:THETA = S:THETA +  
          ANNEALER.THETA  
MOVE.THETA  
S:HEIGHT = UP.TO.ANNEALER  
MOVE.HEIGHT
```

This implementation uses command variables in a different manner than the current EasyLab™ robot movement language. Command variables do not cause the robot movement to occur. Instead, movement is initiated by a simple command which uses the previously set variable states as its inputs. This implementation would be easy to accomplish with the current EasyLab™ interpreter.

```
MOVE "THETA" , ALL.SPEED,  
     SAFE.THETA  
MOVE "RADIAL", ALL.SPEED,  
     ANNEALER.RADIAL  
MOVE "Z", ALL.SPEED,  
     ANNEALER.HEIGHT  
MOVE.REL "THETA", ALL.SPEED  
     BELOW.ANNEALER  
MOVE.REL "THETA" ,ALL.SPEED,  
     UP.ANNEALER
```

This implementation uses a currently unavailable zymate interpreter ability, parameter passing. There are no plans for this to be implemented in the port to the SC-4 system.

APPLICATION

RUN-TIME LIBRARY

VRTX32

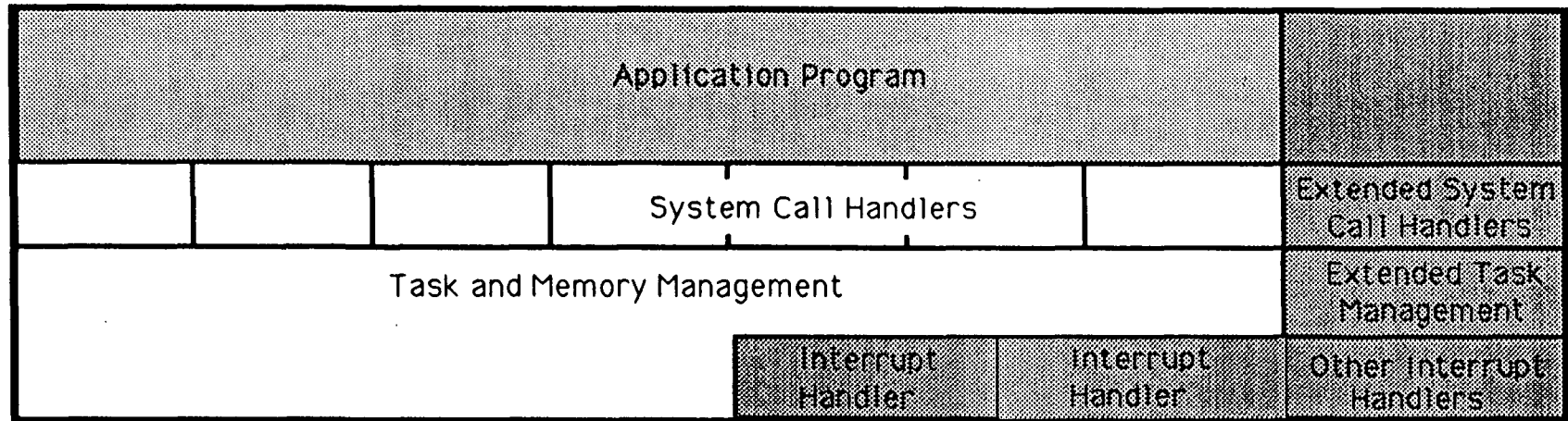
IFX

INTERRUPT SERVICE ROUTINES AND DEVICE DRIVERS

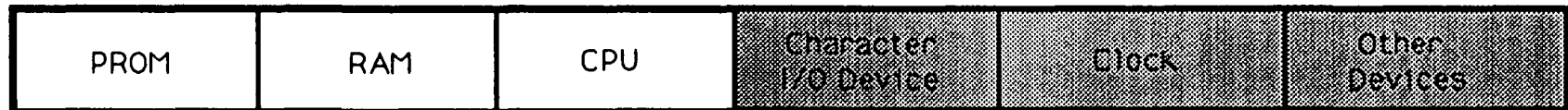
HARDWARE

ENGINEER	M.F. Dobbs	DRAFTSMAN	X X XXXXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER		VRTX Multi-Tasking Real-Time System		XX/XX/XX
ENVIRONMENTAL RESEARCH INSTITUTE of MI		AESM Data Flow Diagrams		XX/XX/XX
ANN ARBOR, MI		RoMPS		05/14/91
		XXXXXXXXXXXX		DATE

Software



Hardware



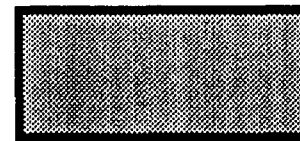
VRTX32



User Supplied

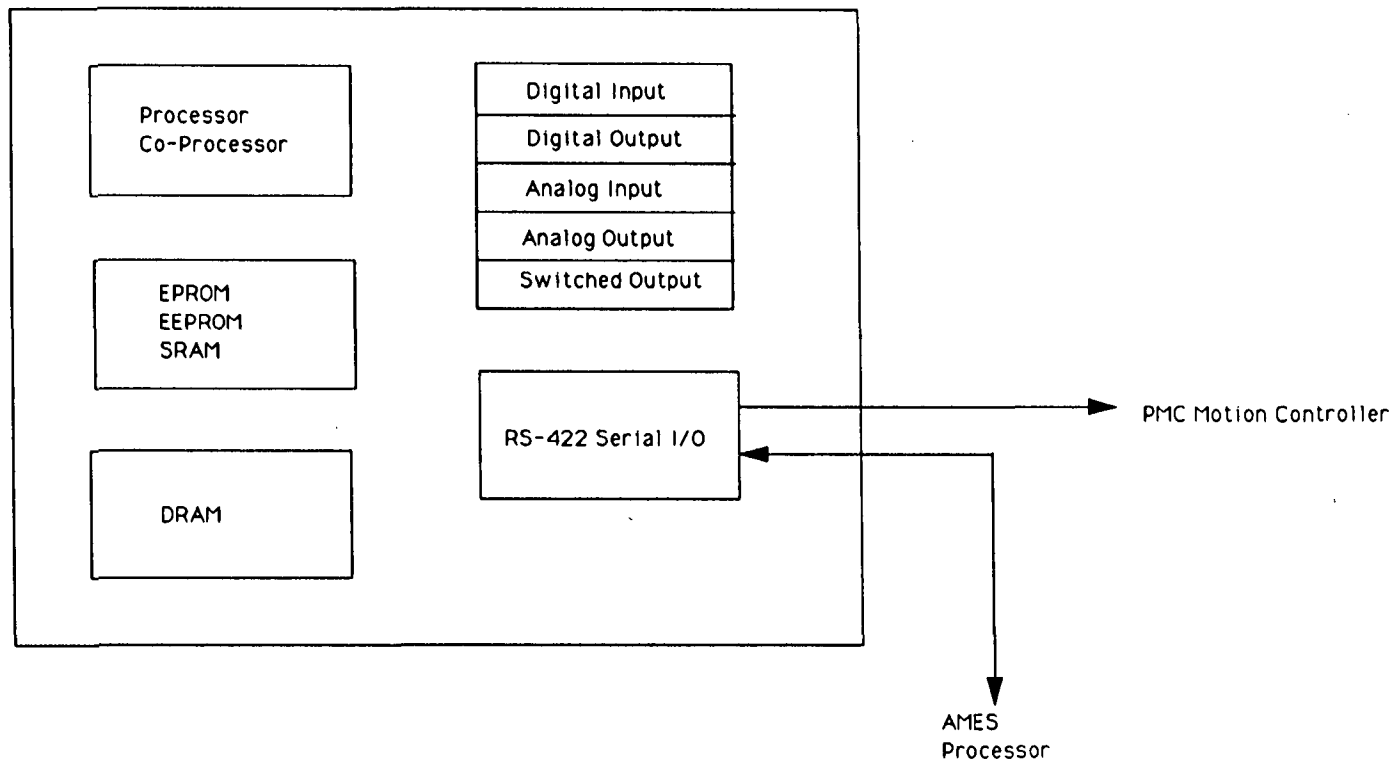


Optional



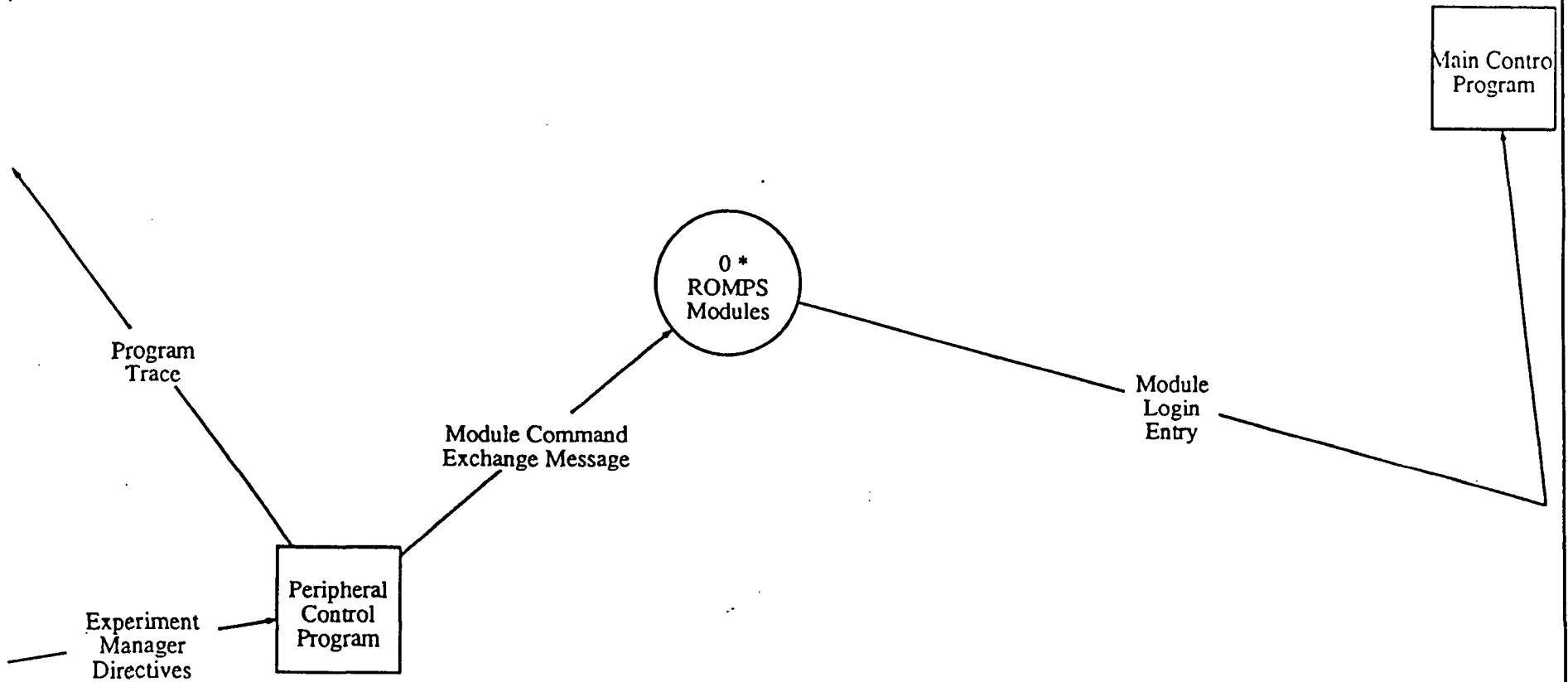
ENGINEER M.E. Dobbs	DRAFTSMAN X X XXXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER	VRTX Multi-Tasking Real-Time Kernel	XX/XX/XX
ENVIRONMENTAL RESEARCH INSTITUTE of MI	AESM Data Flow Diagrams	XX/XX/XX
ANN ARBOR, MI	ROMPS	05/14/91
	XXXXXXXXXXXX	DATE

ROBOT CONTROLLER



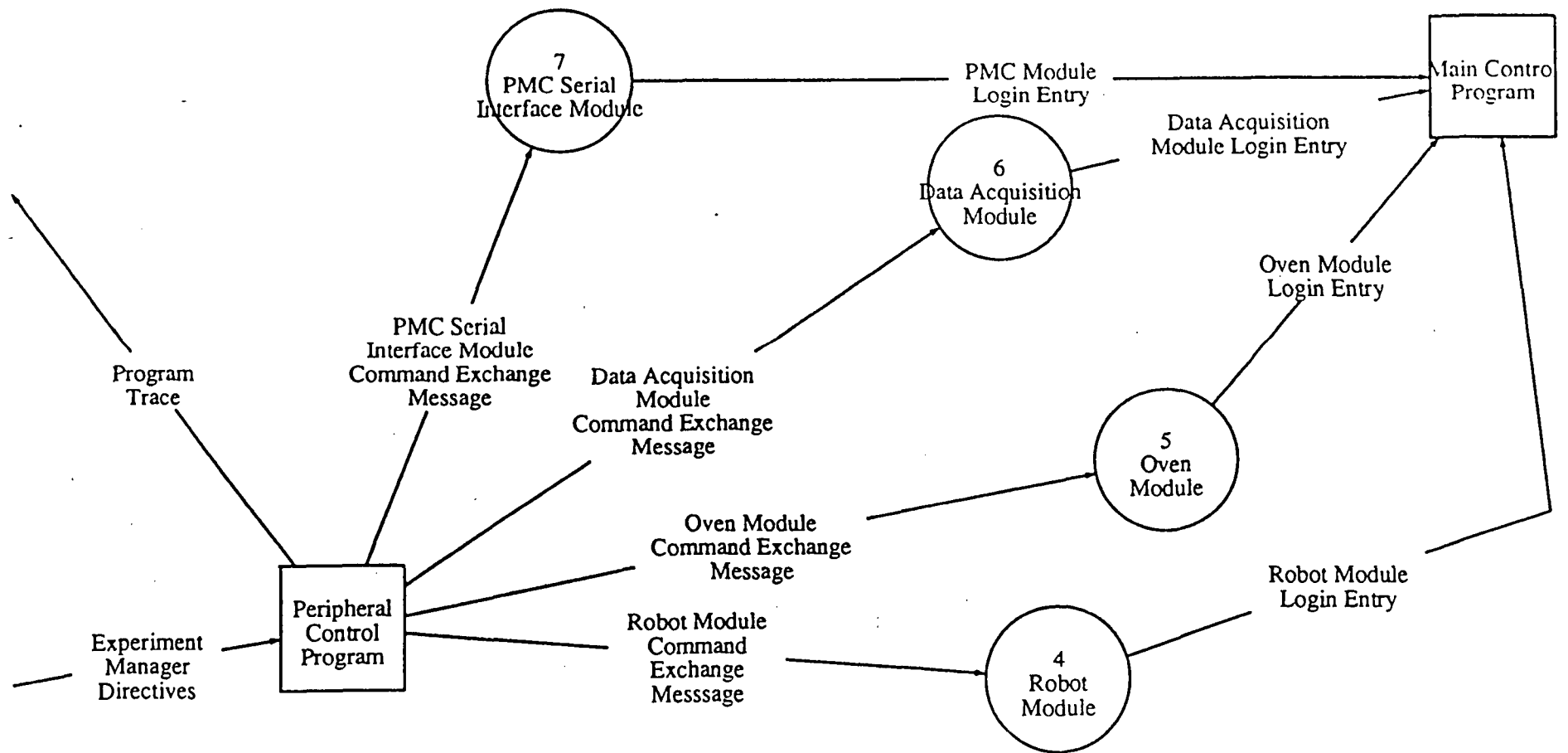
ENGINEER X X XXXXXXXX	DRAFTSMAN X X XXXXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER	Zymate Robot Controller Block Diagram	XX/XX/XX
ENVIRONMENTAL RESEARCH INSTITUTE of MI	RoMPS	05/14/91
ANN ARBOR, MI	XXXXXXXXXXXX	DATE

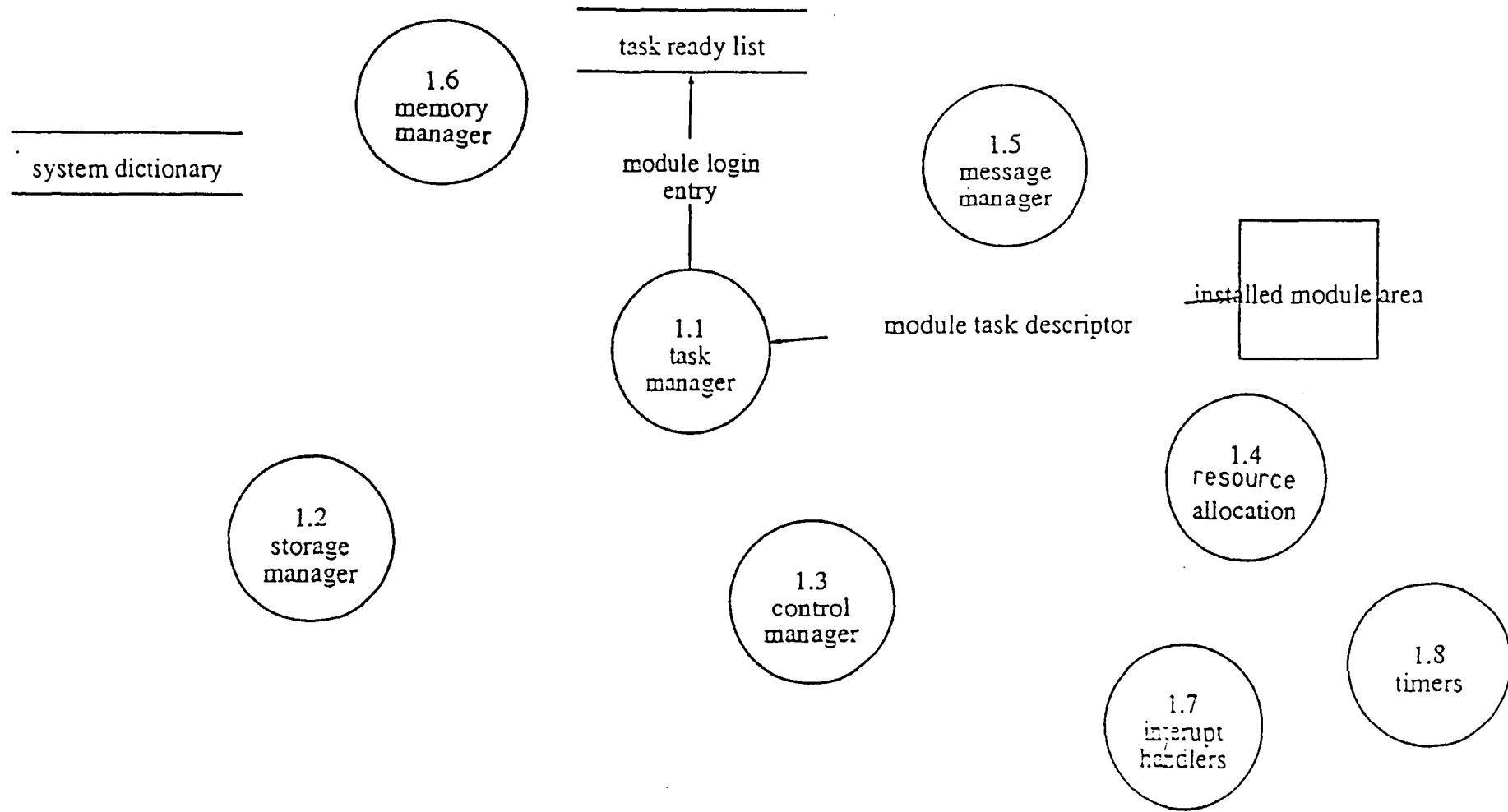
zymate: level top



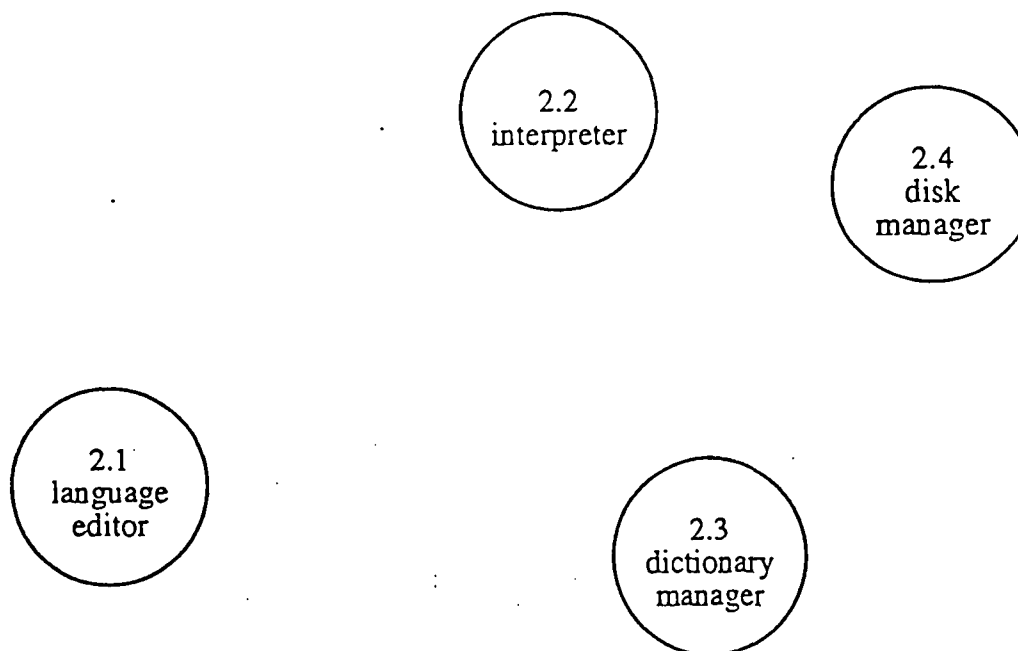
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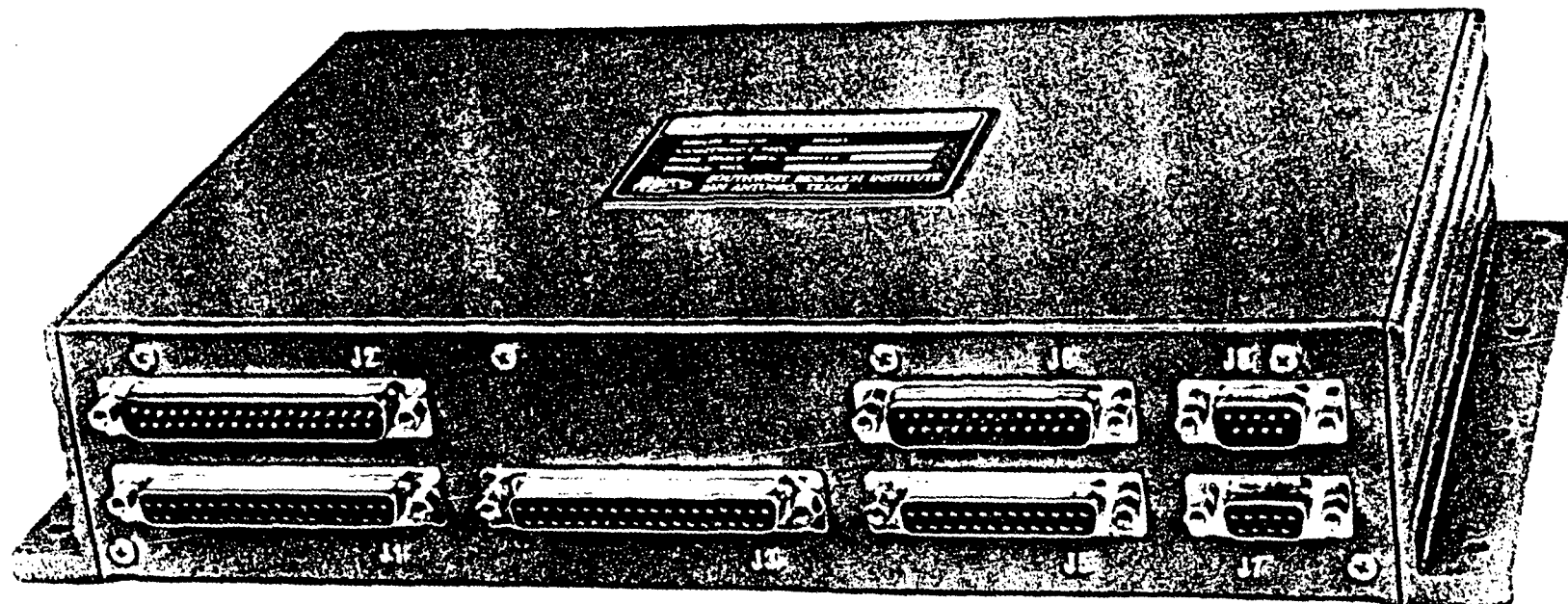
zymate: level 0



ZYMATE MAIN CONTROL
PROGRAM

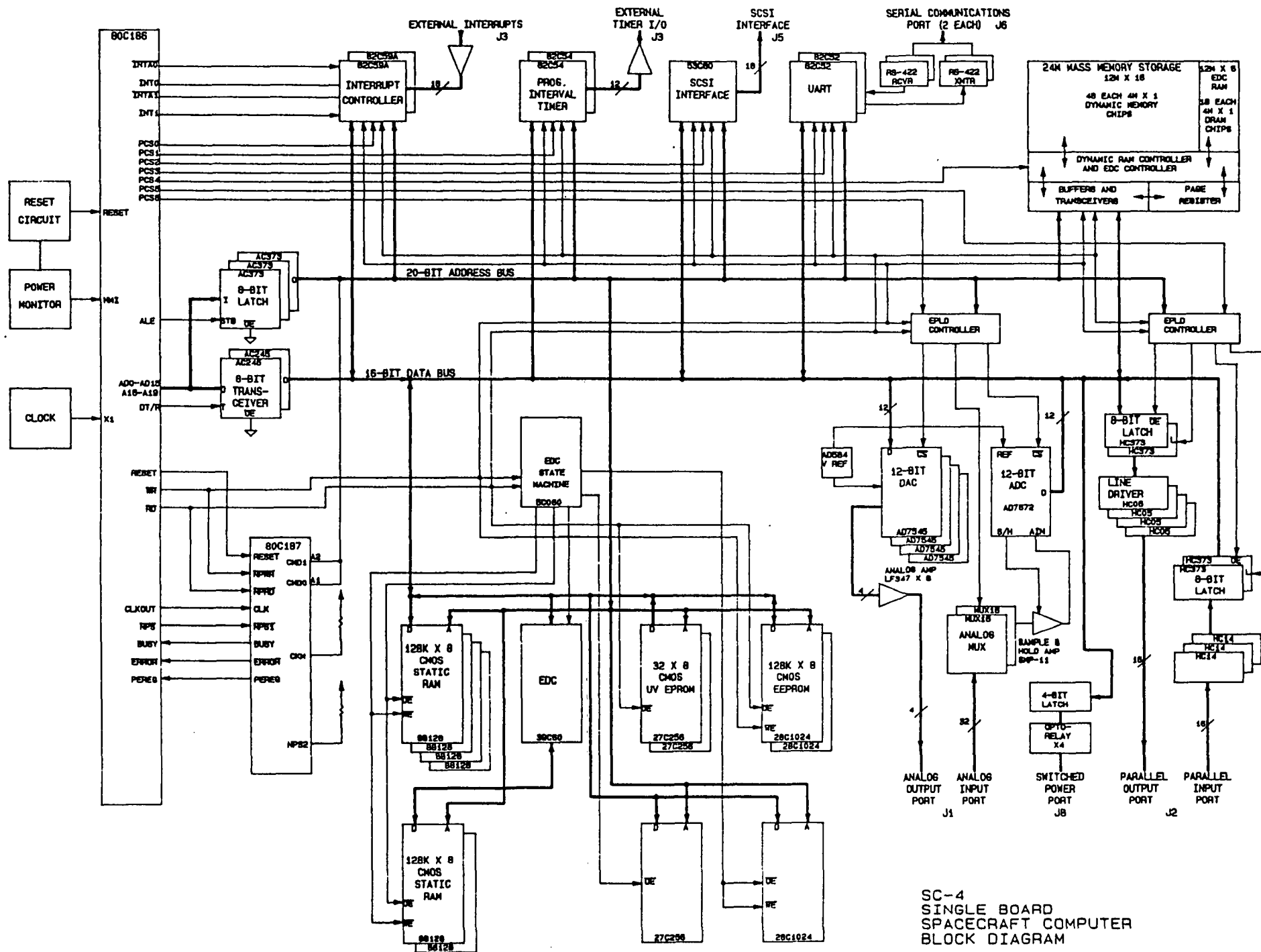
ZYMATE PERIPHERAL
CONTROL PROGRAM





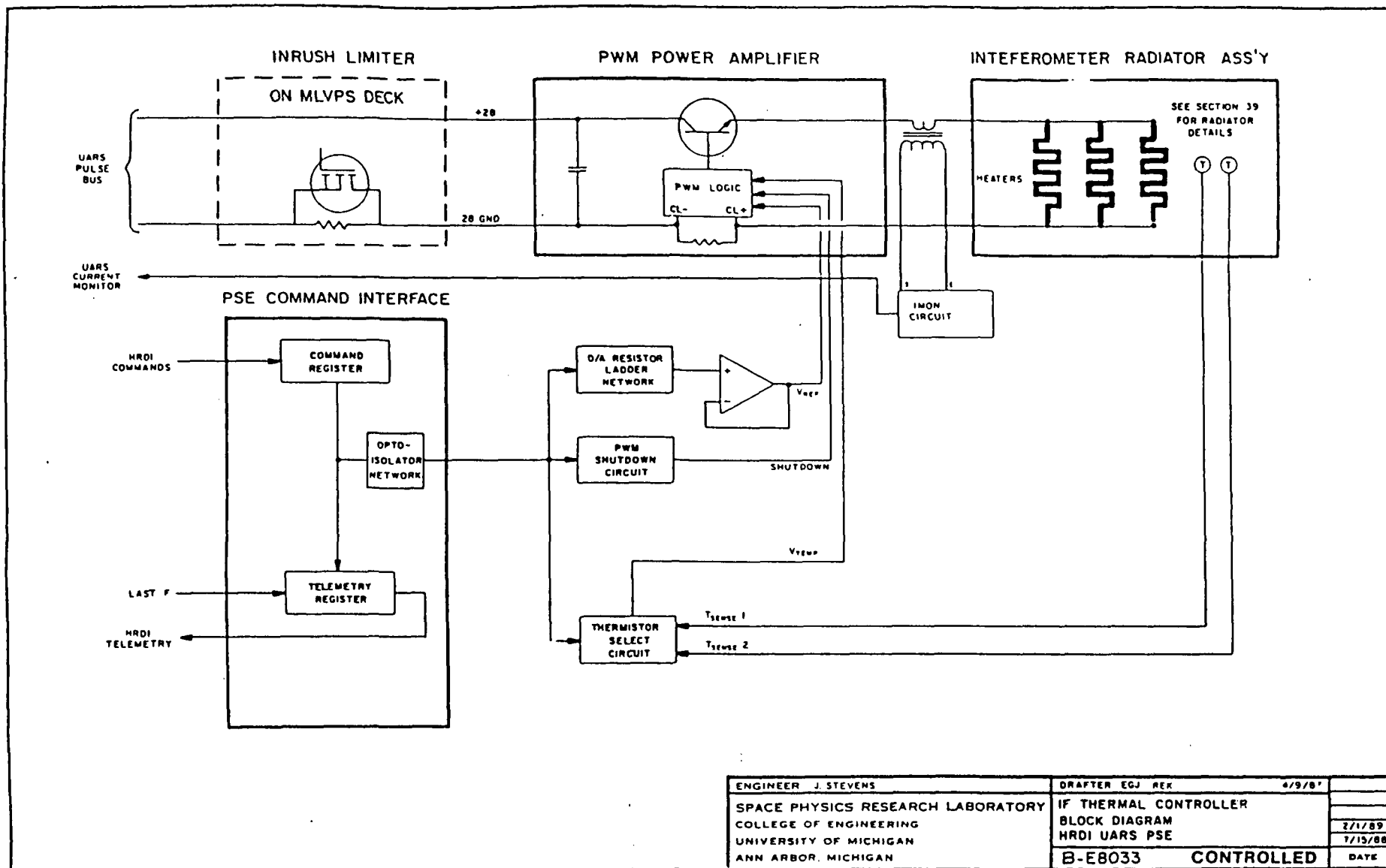
**Preliminary Specification
SC-4 Single Board Spacecraft Computer**

Central Processor	80C186/80C187 16 Bit
Clock Frequency	10 MHz
Operating System	MS-DOS and VRTX Compatible
Onboard Memory	
RAM	512K Bytes w/EDC
EEPROM	256K Bytes
UVPROM	64K Bytes
Hardware Vectored Interrupts	16 User Configurable
Timer/Event Counters	6, Software Configurable, 120 ns Granularity
Input/Output Capability	
Parallel I/O	16 Input, 16 Output
Analog Input	32 Differential Channels, 12-bit Resolution,
Analog Output	4 Channels
RS-422 Serial I/O	2 Channels
SCSI Interface	1 Port
Mass Storage	24M Bytes, Read/Write Non-volatile
Expansion	Internal Daughterboard Connector
Size	7 X 12 X 2.25 in
Weight	5 Lb (Approximate)
Power	28v @ 5w (Approximate)

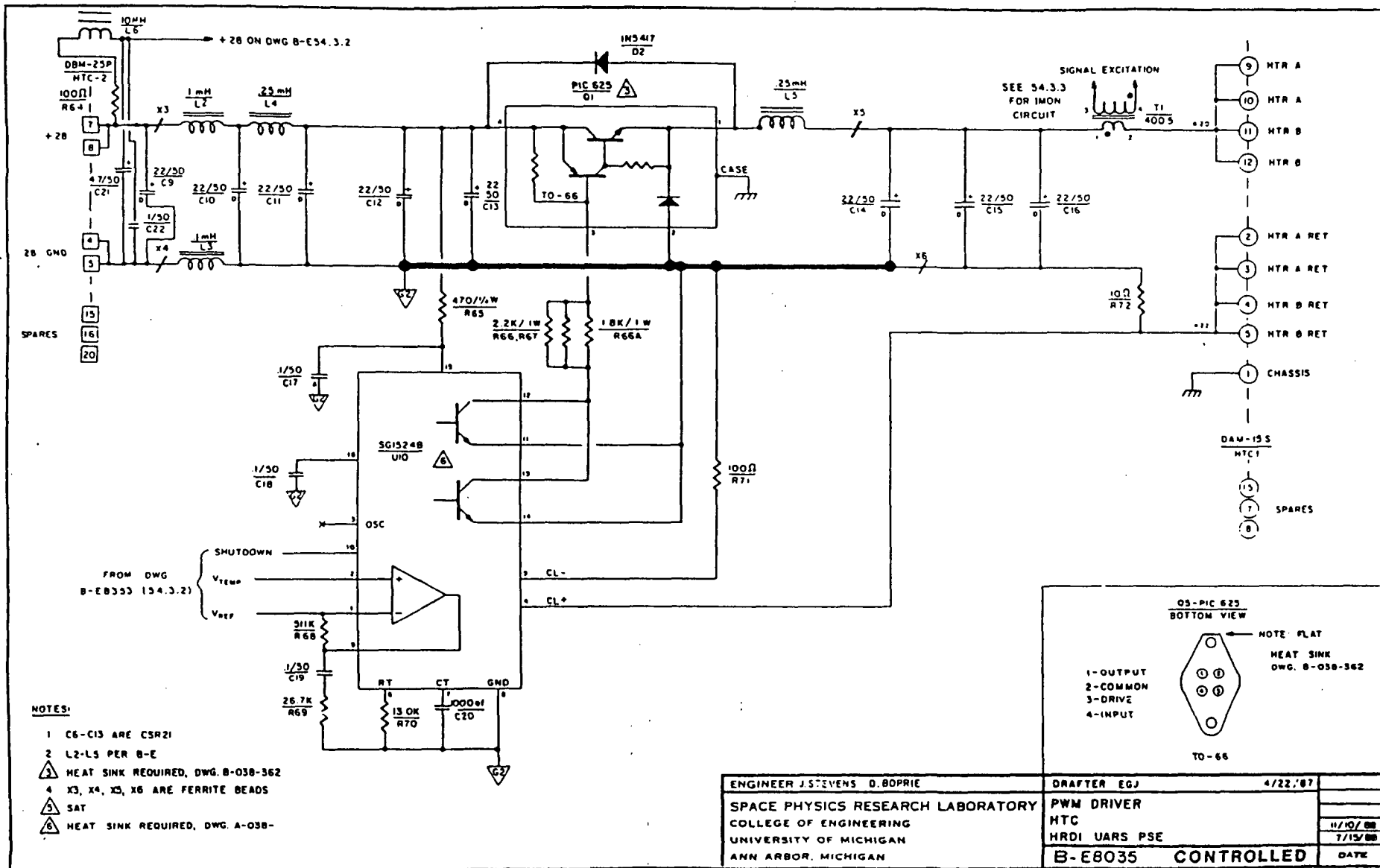


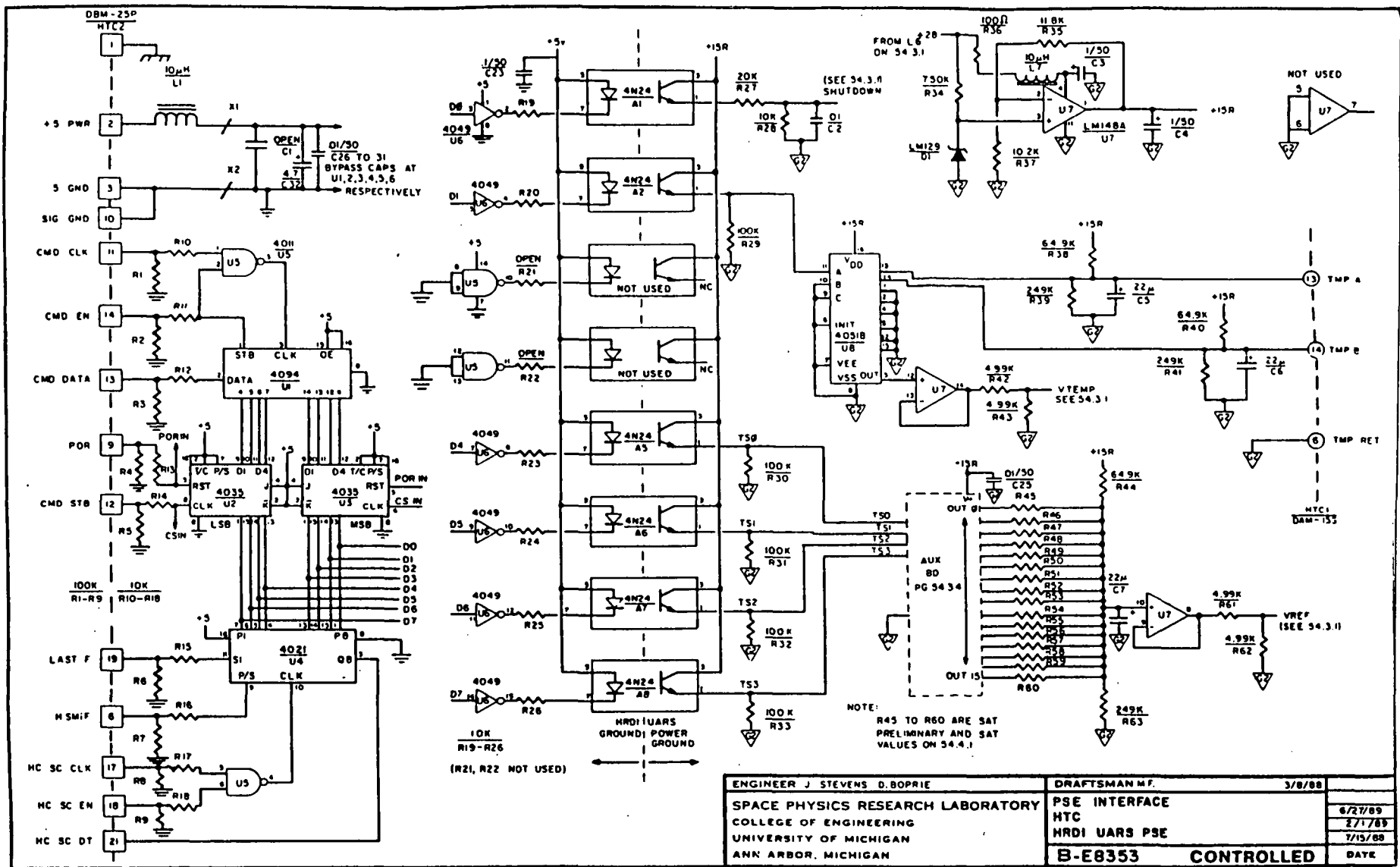
Oven Control

Housekeeping Data



ENGINEER J. STEVENS	DRAFTER EGY REX	4/9/87
SPACE PHYSICS RESEARCH LABORATORY	IF THERMAL CONTROLLER	
COLLEGE OF ENGINEERING	BLOCK DIAGRAM	2/1/89
UNIVERSITY OF MICHIGAN	HRDI UARS PSE	7/15/88
ANN ARBOR, MICHIGAN	B-E8033 CONTROLLED	DATE



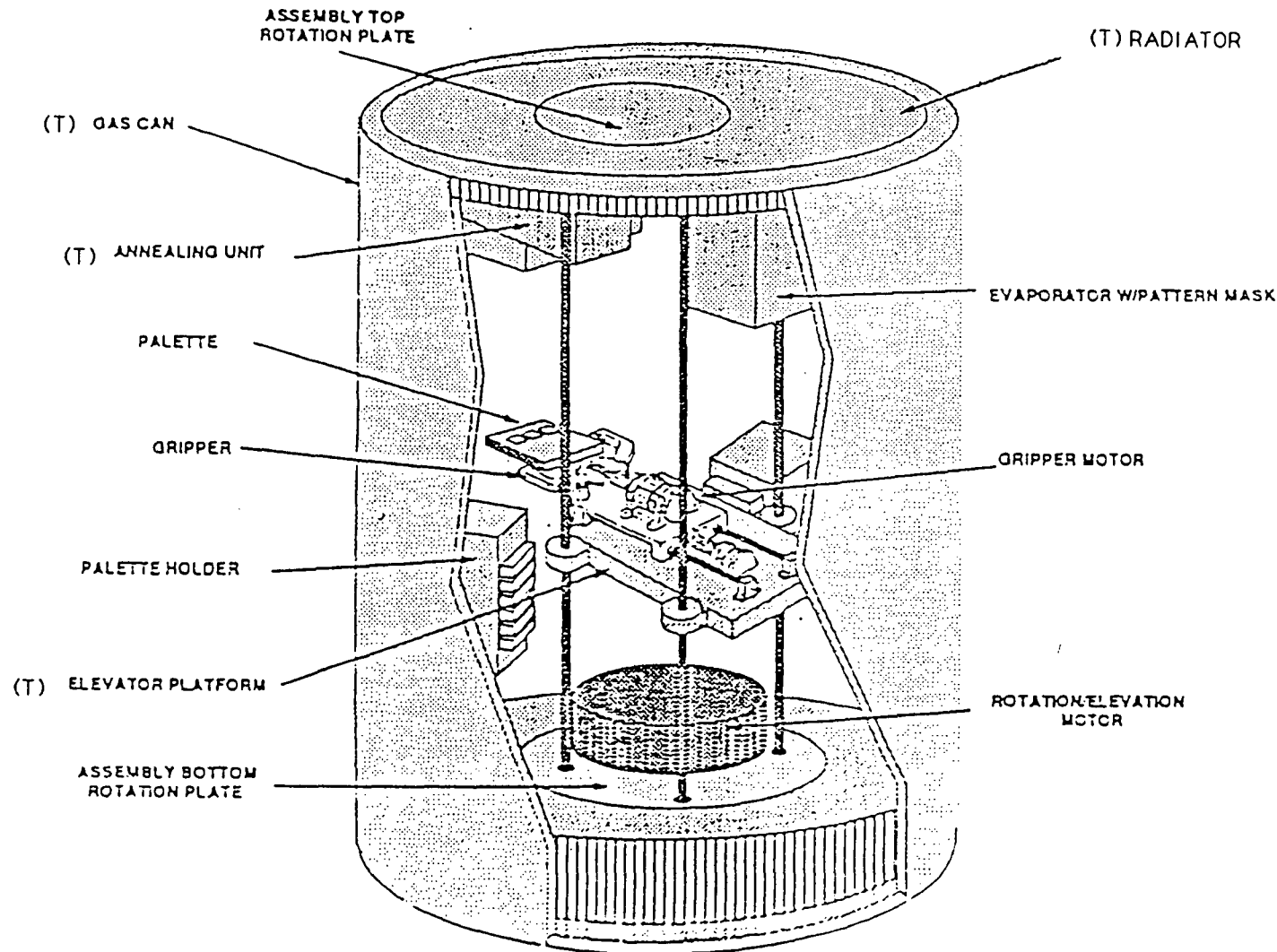


NAME TO FILED 8/88 1140P

LAST USED R1 C1 D1 A8 U9

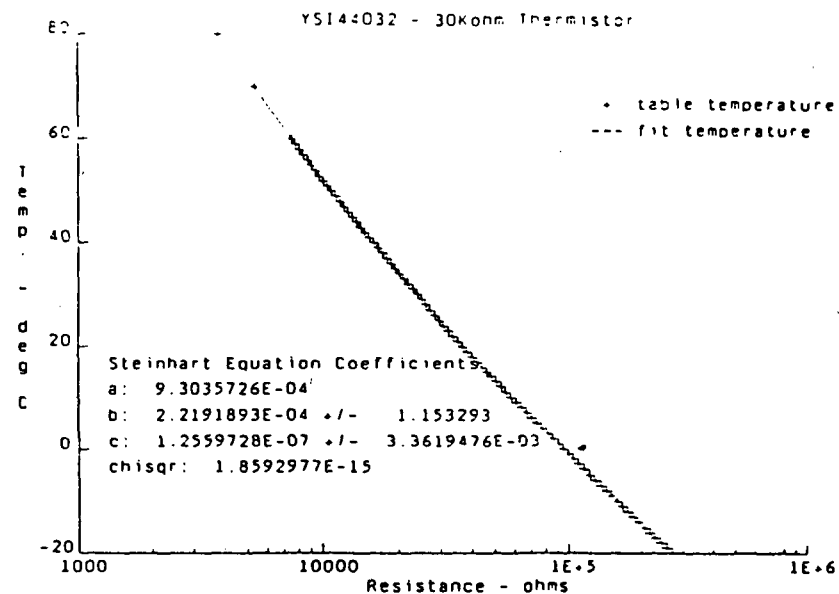
54.3.2

GAS CAN CONCEPT LAYOUT

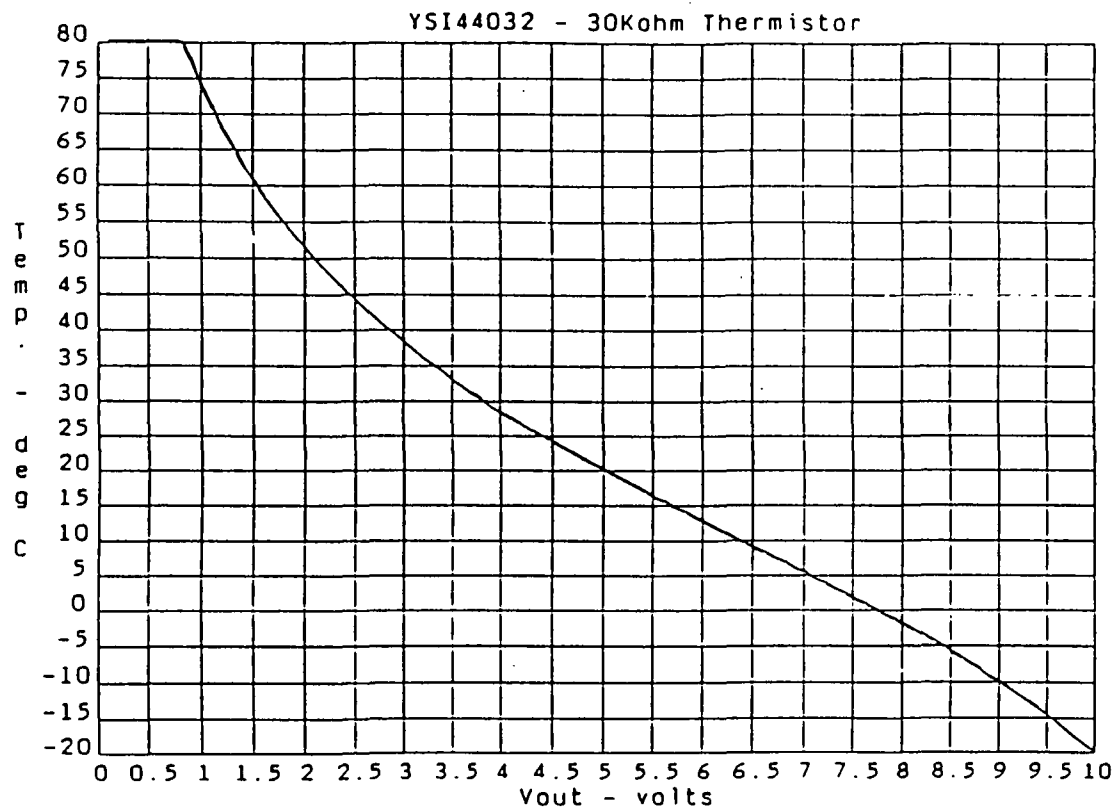


RESISTANCE VERSUS TEMPERATURE — 40° to +100°				
TEMP°C RES	TEMP°C RES	TEMP°C RES	TEMP°C RES	TEMP°C RES
-40 884.6K	-10 158.0K	+20 37.30K	+50 10.97K	+80 2843
-39 830.9K	9 150.0K	21 35.70K	51 10.57K	81 3720
-38 780.8K	8 142.4K	22 34.17K	52 10.18K	82 3602
-37 733.9K	7 135.2K	23 32.71K	53 9807	83 3488
-36 690.2K	6 128.5K	24 31.32K	54 9450	84 3378
-35 648.3K	5 122.1K	25 30.00K	55 9109	85 3272
-34 611.0K	4 116.0K	26 28.74K	56 8781	86 3172
-33 574.2K	3 110.3K	27 27.54K	57 8467	87 3073
-32 541.7K	2 104.9K	28 26.40K	58 8166	88 2979
-31 510.4K	1 99.80K	29 25.31K	59 7876	89 2887
-30 481.0K	0 94.98K	+30 24.27K	+60 7599	+90 2799
-29 453.5K	+1 90.41K	31 23.28K	61 7332	91 2716
-28 427.7K	2 86.09K	32 22.33K	62 7076	92 2632
-27 403.5K	3 81.99K	33 21.43K	63 6830	93 2552
-26 380.9K	4 78.11K	34 20.57K	64 6594	94 2476
-25 359.6K	5 74.44K	35 19.74K	65 6367	95 2402
-24 339.6K	6 70.96K	36 18.96K	66 6149	96 2331
-23 320.9K	7 67.66K	37 18.21K	67 5940	97 2262
-22 303.3K	8 64.53K	38 17.49K	68 5736	98 2195
-21 286.7K	9 61.56K	39 16.80K	69 5545	99 2131
-20 271.2K	+10 58.75K	+40 16.15K	+70 5359	+100 2069
-19 256.5K	11 56.07K	41 15.52K	71 5180	
-18 242.8K	12 53.54K	42 14.92K	72 5007	
-17 229.8K	13 51.13K	43 14.35K	73 4842	
-16 217.6K	14 48.84K	44 13.80K	74 4682	
-15 206.3K	15 46.67K	45 13.28K	75 4529	
-14 195.4K	16 44.60K	46 12.77K	76 4381	
-13 185.2K	17 42.64K	47 12.28K	77 4239	
-12 175.6K	18 40.77K	48 11.83K	78 4102	
-11 166.6K	19 38.99K	49 11.39K	79 3970	

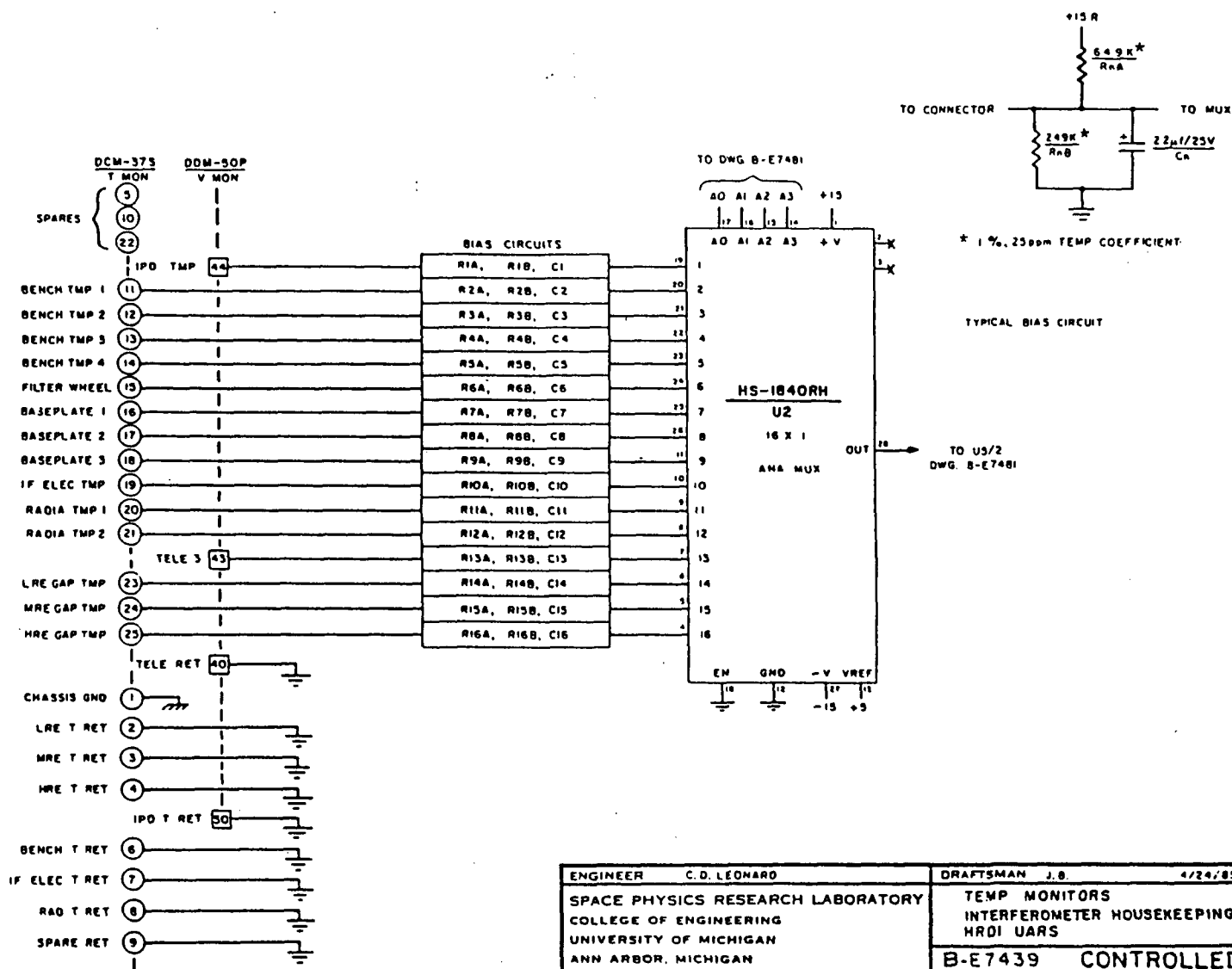
30 ± 0.3%
 20 ± 0.2%
 10 ± 0.1%
 5 ± 0.05%
 2 ± 0.02%
 1 ± 0.01%



ENGINEER M00885	DRAFTSMAN M F	6/10/87
SPACE PHYSICS RESEARCH LABORATORY	TEMPERATURE ALGORITHMS 2 OF 2	
COLLEGE OF ENGINEERING	INTERFEROMETER HOUSEKEEPING	
UNIVERSITY OF MICHIGAN	HRDI UARS	6/10/87
ANN ARBOR, MICHIGAN	B-E8154	CONTROLLED
		DATE



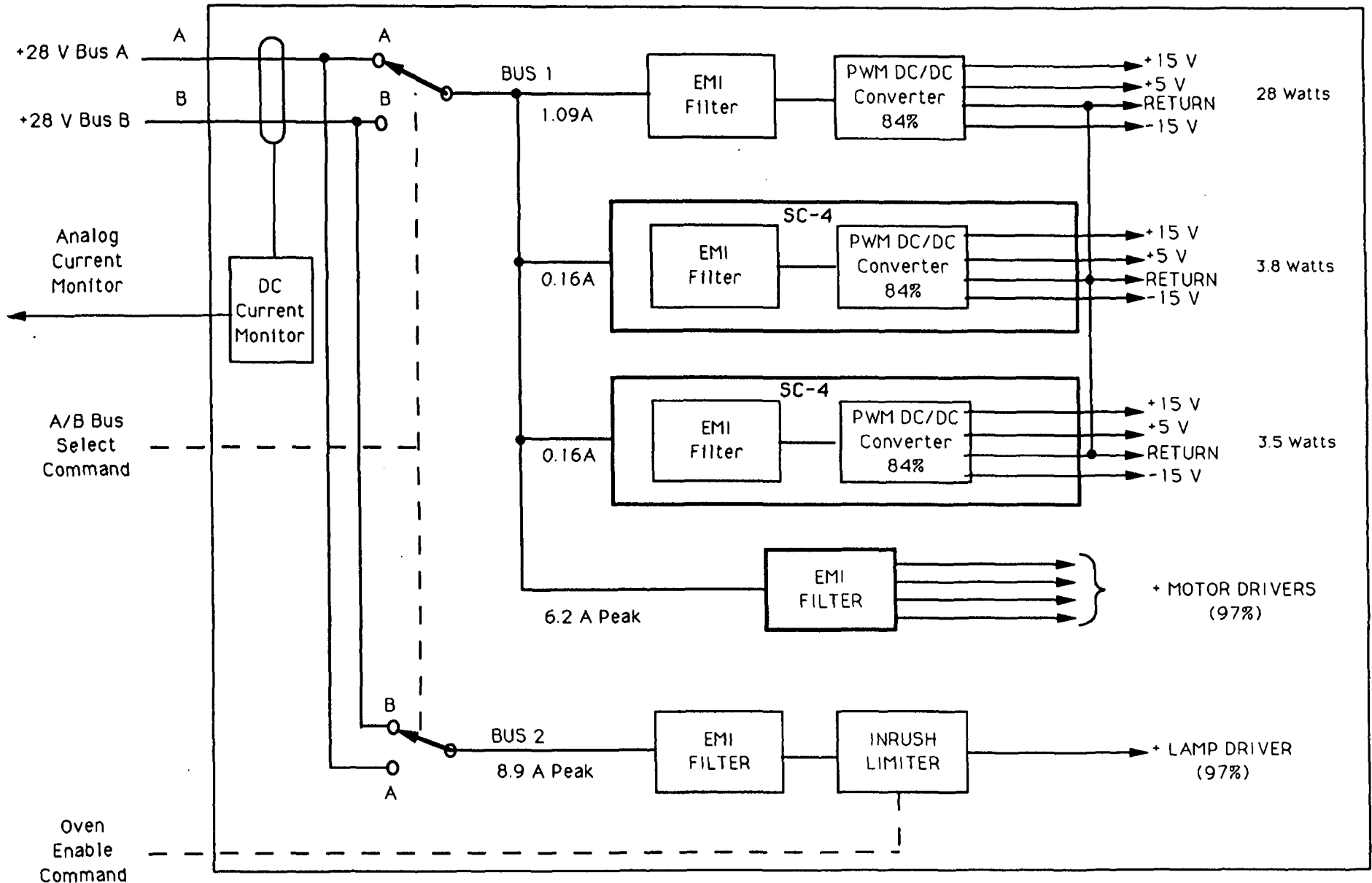
ENGINEER M DOBBS	DRAFTSMAN WF	6/30/87	
SPACE PHYSICS RESEARCH LABORATORY	TEMPERATURE CALIBRATION CURVE		
COLLEGE OF ENGINEERING	INTERFEROMETER HOUSEKEEPING		
UNIVERSITY OF MICHIGAN	HROU UARS		
ANN ARBOR, MICHIGAN			
	B-E 8204	CONTROLLED	DATE



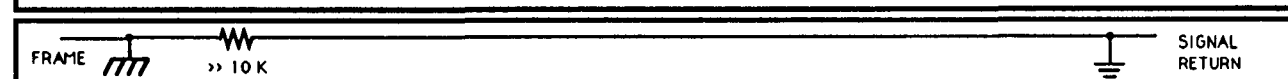
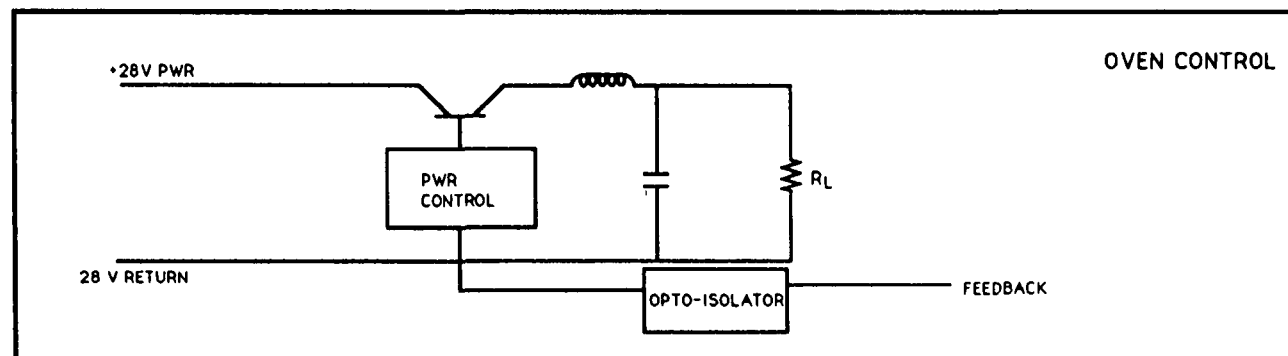
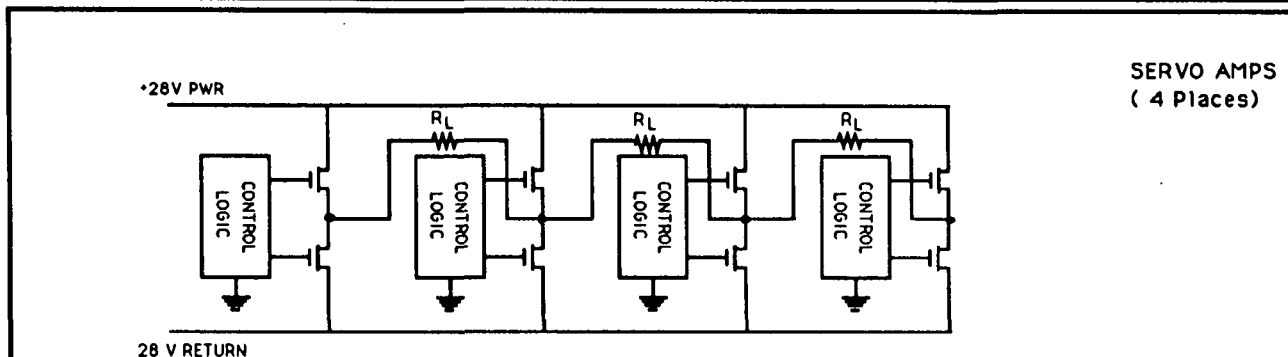
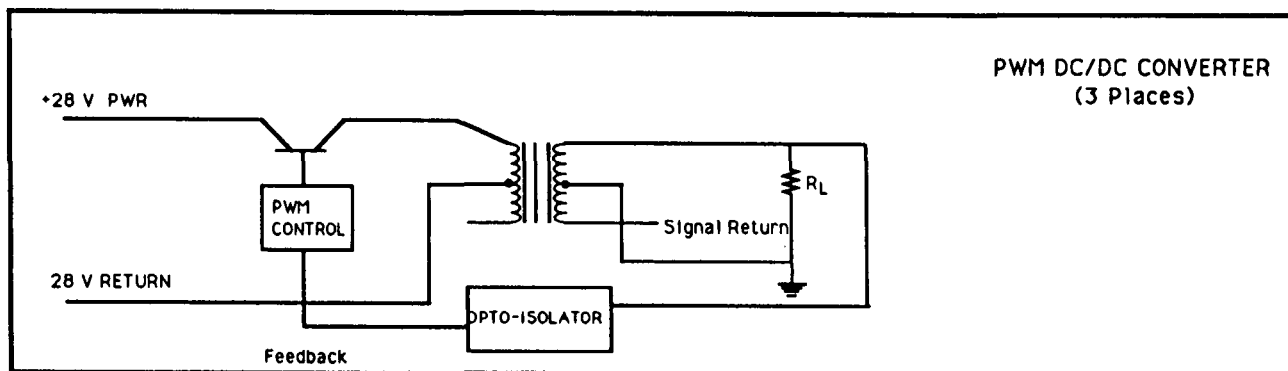
ENGINEER	C.D. LEONARD	DRAFTSMAN	J.B.	4/24/83	
SPACE PHYSICS RESEARCH LABORATORY COLLEGE OF ENGINEERING UNIVERSITY OF MICHIGAN ANN ARBOR, MICHIGAN		TEMP MONITORS INTERFEROMETER HOUSEKEEPING HRDI UARS			
					8/21/86
					1/6/86
		B-E7439 CONTROLLED			DATE

Power Distribution

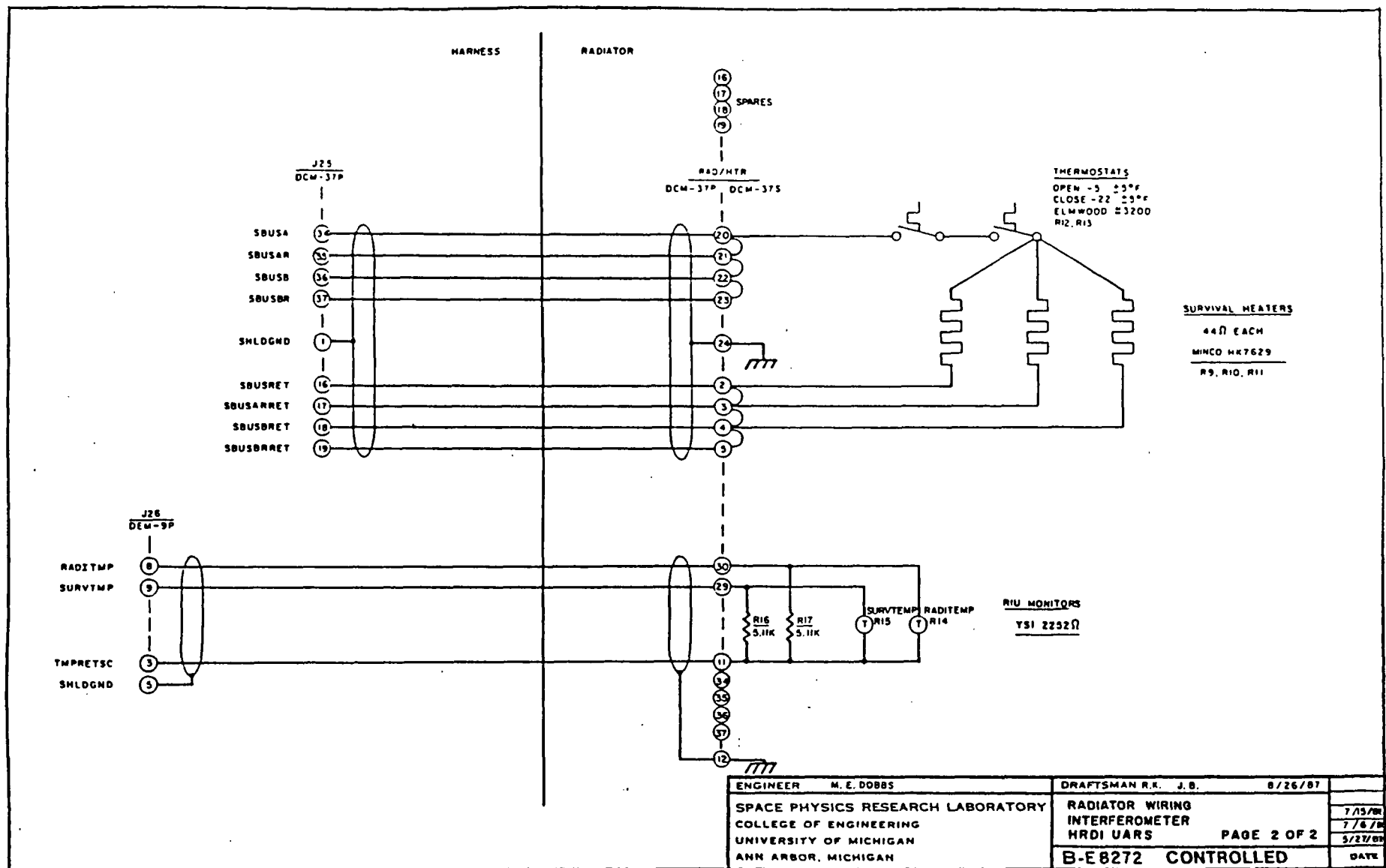
SUPPORT ELECTRONICS ASSEMBLY



ENGINEER M. E. Dobbs	DRAFTSMAN X. X. XXXXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER	Power Distribution Block Diagram	XX/XX/XX
ENVIRONMENTAL RESEARCH INSTITUTE of MI	ROMPS	05/14/91
ANN ARBOR, MI	XXXXXXXXXXXXXX	DATE



ENGINEER	I. M. Tomko	DRAFTSMAN	X X XXXXXX	XX/XX/XX
SPACE AUTOMATION & ROBOTICS CENTER		Grounding Diagram		XX/XX/XX
ENVIRONMENTAL RESEARCH INSTITUTE of MI		Power Distribution Block Diagram		XX/XX/XX
ANN ARBOR, MI		RoMPS		05/14/91
		XXXXXXXXXXXX		DATE



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